

DA8700

Instruction Manual



English

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Read and follow this instruction manual before assembling, installing, operating, or servicing the equipment.

Original instructions
Version: 05

1. Summary

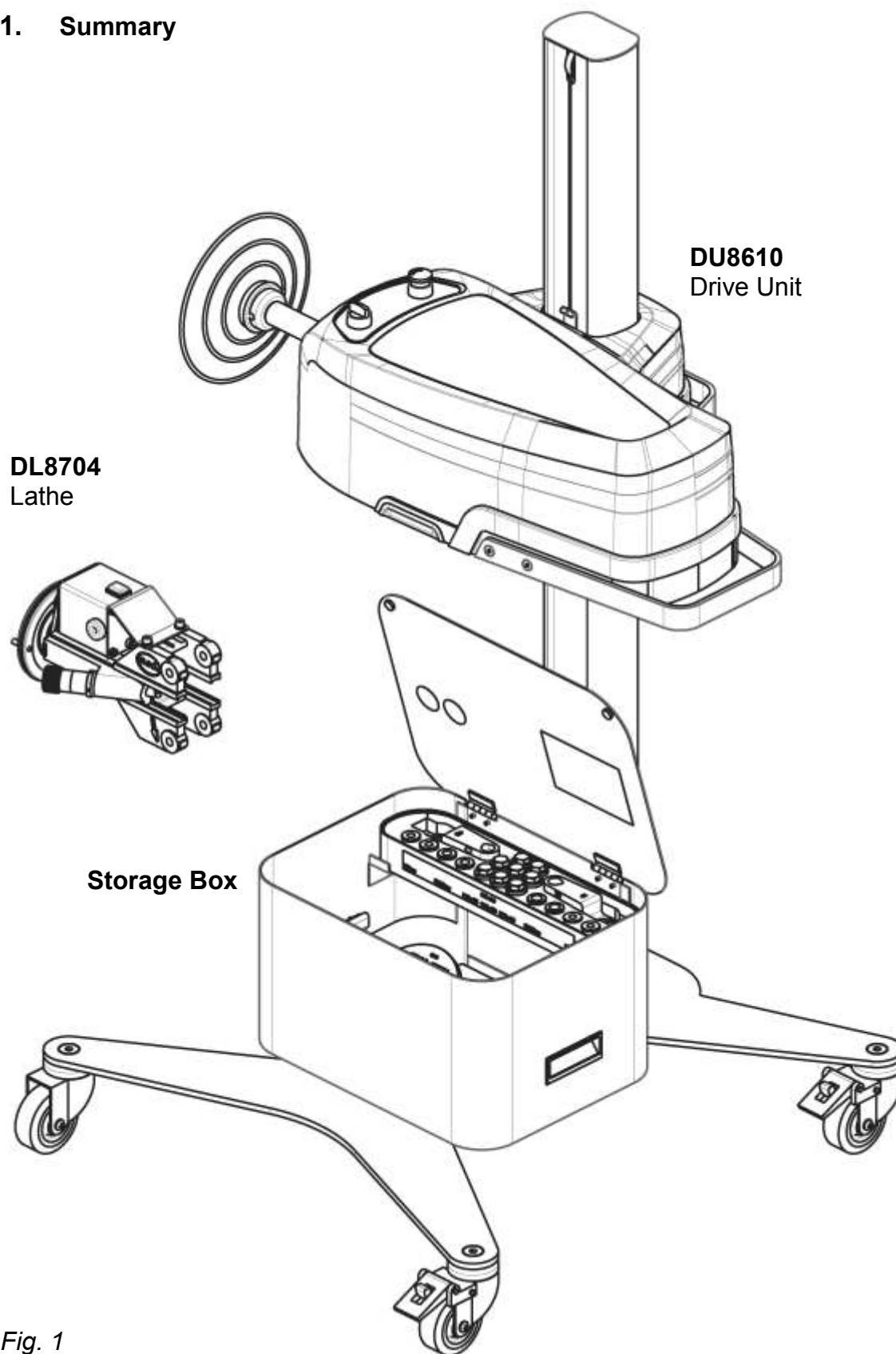


Fig. 1

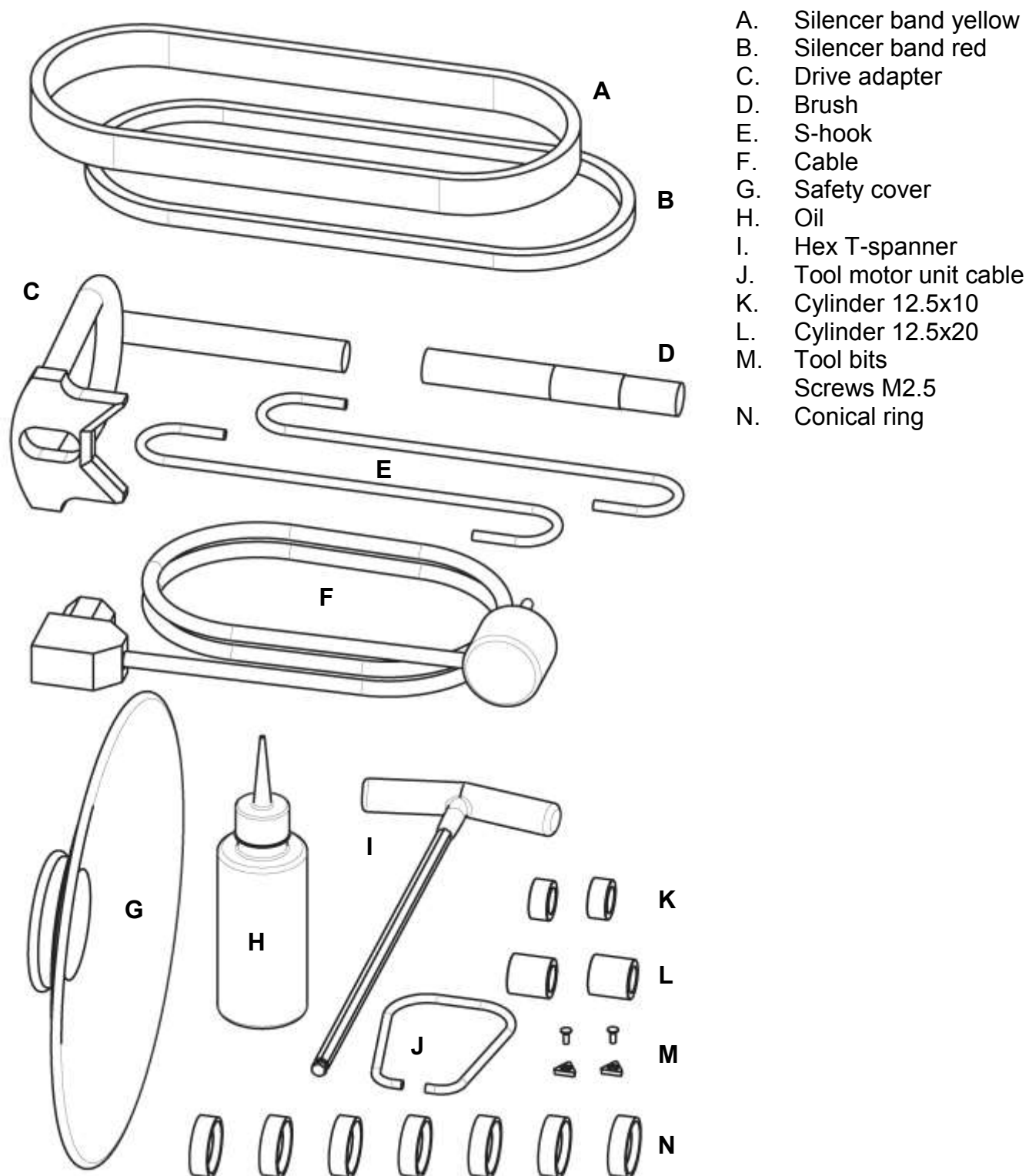


Fig. 2

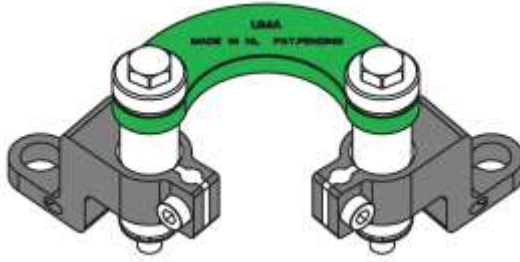


Fig. 3

UMA, Fig 3.
 Universal Mounting adapter
Short Z-brackets with hole
 Ø16.2 mm/ 0.63 inch

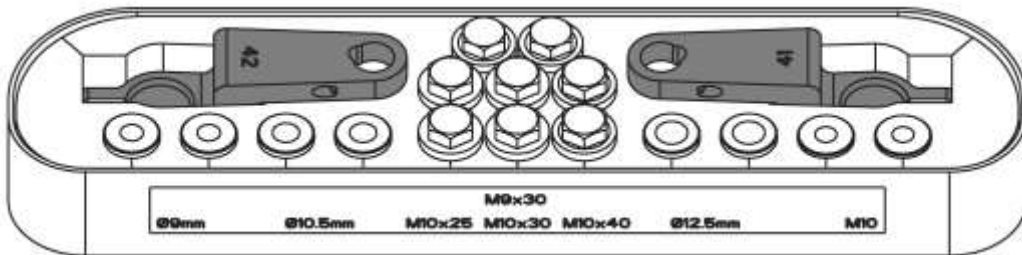


Fig. 4

UMA accessories, Fig 4.
Long Z-brackets with hole
 Ø16.2 mm/ 0.63 inch
Inserts without thread
 Ø9 mm / 0.35 inch
 Ø10.5 mm/ 0.39 inch
 Ø12.5 mm/ 0.47 inch
Inserts with thread
 M10 (metric)
Washers
 Ø24xØ11x4 / 0.94x0.43x0.16 in
Bolts
 M10x25 (metric)
 M10x30 (metric)
 M10x40 (metric)

2. Important Safety Instructions

When using this equipment, basic safety precautions should always be followed, including the following:

1. Read all instructions.
2. Care must be taken as burns can occur from touching hot parts.
3. Do not operate equipment with a damaged cord or if the equipment has been dropped or damaged until it has been examined by a qualified service person.
4. Do not let a cord hang over the edge of the table, bench, or counter or come in contact with hot manifolds or moving fan blades.
5. If an extension cord is necessary, a cord with a current rating equal to or more than that of the equipment should be used. Cords rated for less current than the equipment may overheat. Care should be taken to arrange the cord so that it will not be tripped over or pulled.
6. Always unplug equipment from electrical outlet when not in use. Never use the cord to pull the plug from the outlet. Grasp plug and pull to disconnect.
7. Let equipment cool completely before putting away. Loop cord loosely around equipment when storing.
8. To reduce the risk of fire, do not operate equipment in the vicinity of open containers of flammable liquids (gasoline).
9. Adequate ventilation should be provided.
10. Keep hair, loose clothing, fingers, and all parts of body away from moving parts.
11. To reduce the risk of electric shock, do not use on wet surfaces or expose to rain.
12. Use only as described in this manual. Use only manufacturer's recommended attachments.
13. ALWAYS WEAR SAFETY GLASSES. Everyday eyeglasses only have impact resistant lenses, they are not safety glasses.
14. The socket-outlet shall be installed near the equipment and shall be easily accessible.
15. The machine should only be operated by persons authorized to carry out maintenance on the brakes of a vehicle.
16. Do not use the equipment under the influence of drugs or alcohol, or if your judgment is impaired.
17. Always use the disc lathe DL8704 and the drive unit DU8610 together.
18. Only use the disc lathe DL8704 and the drive unit DU8610 as stipulated in this manual.
19. Do not overload the disc lathe DL8704 and the drive unit DU8610.
20. Follow the electrical specifications as stated on the information plates of both devices.
21. Keep the workplace tidy. A disorderly working environment can lead to accidents.
22. If the equipment is not being used, it should be packed away out of children's reach.
23. Children must be kept clear of the equipment at all times.
24. No one else should be allowed to come in contact with the equipment or cables. Keep them clear of the working area.
25. Do not use the equipment in wet, humid environments, or where there is risk of explosion.
26. Do not use the motor (DU8610) below a level of 46 cm (18 inch) above the ground.
27. Always follow the safety regulations and the (dis-)assembly instructions provided by the car manufacturer when (dis-)assembling vehicle parts.
28. A 0.5 meter (20 inch) working area is required both next to the drive unit DU8610 and next to the disc lathe DL8704.

29. The drive unit DU8610 must be equipped with a safety guard (SK-508), as specified in this manual.
30. Make sure that the surface of the working area is level.
31. Maximum load capacity of top surface is 1 kg (2.2 Lbs).
32. Do not move the equipment while it is running.
33. Warning: machining generates hot chips of metal from the disc.
34. The accompanying risk of fire, injury or burns must be prevented by taking the following safety precautions; Wear protective clothing, work gloves, a dust mask. Check that a fire extinguisher is present.
35. If possible, always use the rubber silencer ring on the outer edge of the brake disc. This will minimize vibration and/or noise.
36. MAD cannot be held liable for customized attachments or modifications of the equipment.
37. Prior to using the equipment, damaged safety guards or other parts should be checked in order to ascertain that they still function properly.
38. Check the alignment of the moving parts and their connections, possible part faults, the set up and indeed any other conditions that might have an influence on the operation of the equipment.
39. If not otherwise indicated in the manual, damaged safety guards, cables, or other parts must be replaced or repaired by an recognized technician.
40. Defective electric components must be replaced by a recognized technician.
41. In the interest of effectiveness and safety, keep the tips sharp and the equipment clean.
42. Hand grips must be kept dry, clean and free from oil and grease.
43. Only maintain the equipment as described in this manual.
44. General repairs, repairs to damaged parts, as well as any other form of maintenance should only be carried out by a recognized technician (possessing thorough electrical and mechanical knowledge and experience) using genuine MAD spare parts.
45. Repairs and maintenance may only be carried out on the equipment if it has been switched off and if the plug has been removed from the mains.
46. Prior to repairs on the drive unit DU8610, carefully short-circuit the connectors of the capacitor to prevent electric shock injuries.
47. Always use original M.A.D. parts in carrying out repairs or maintenance.
48. Machining the brake discs can affect the brake performance. After the working check if the deceleration meets the requirements of the law and the car manufacturer.

SAVE THESE SAFETY INSTRUCTIONS



Fig. 5



Fig. 6

2.1 First Installation

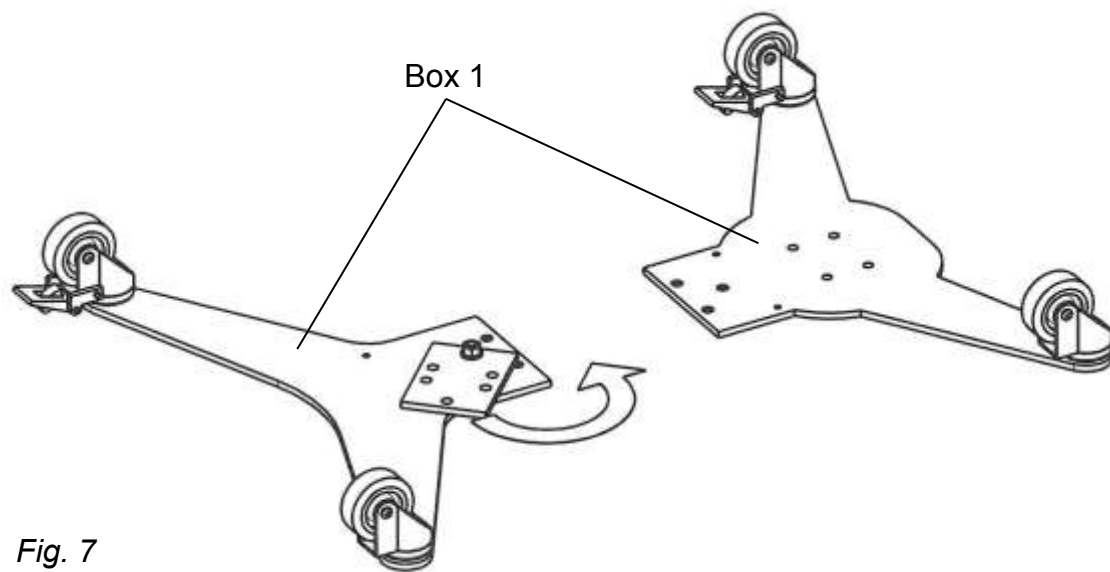


Fig. 7

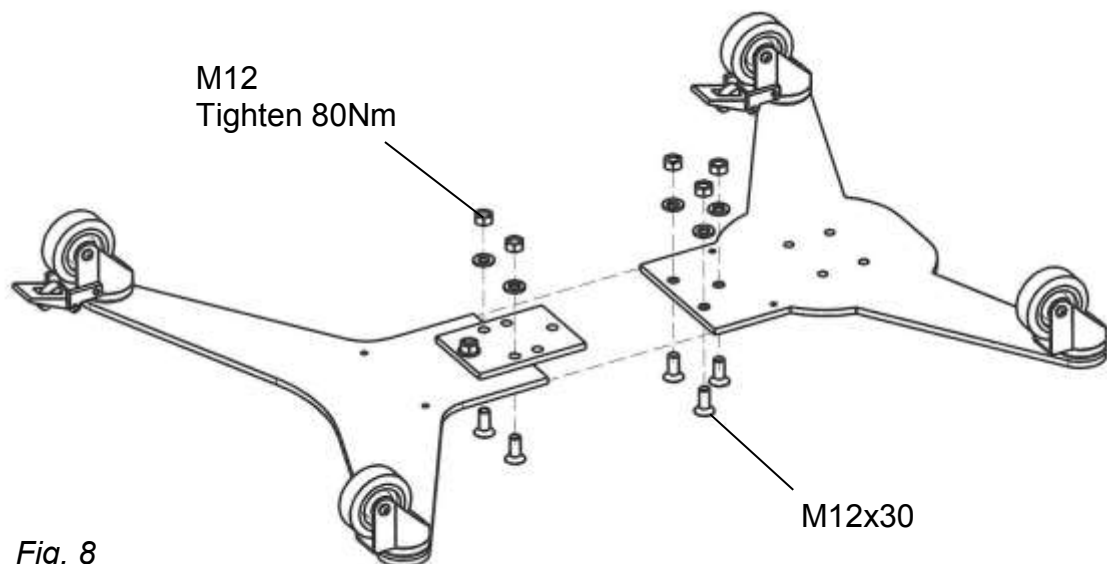


Fig. 8

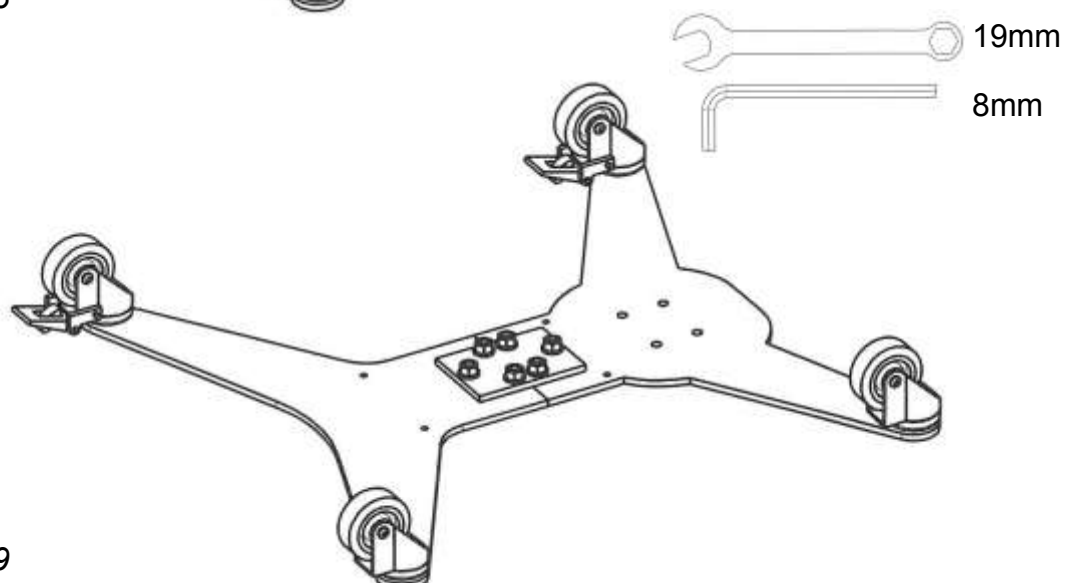
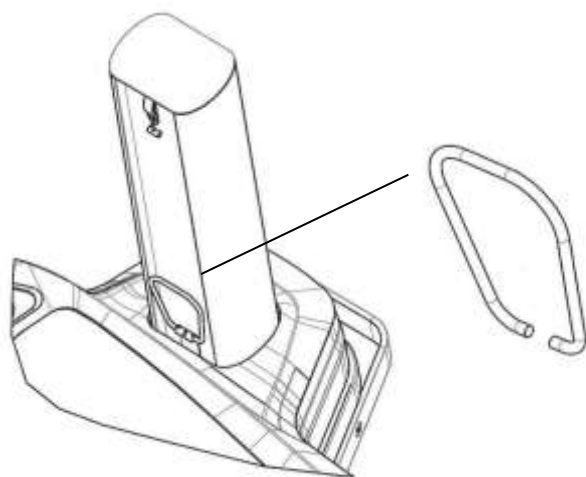
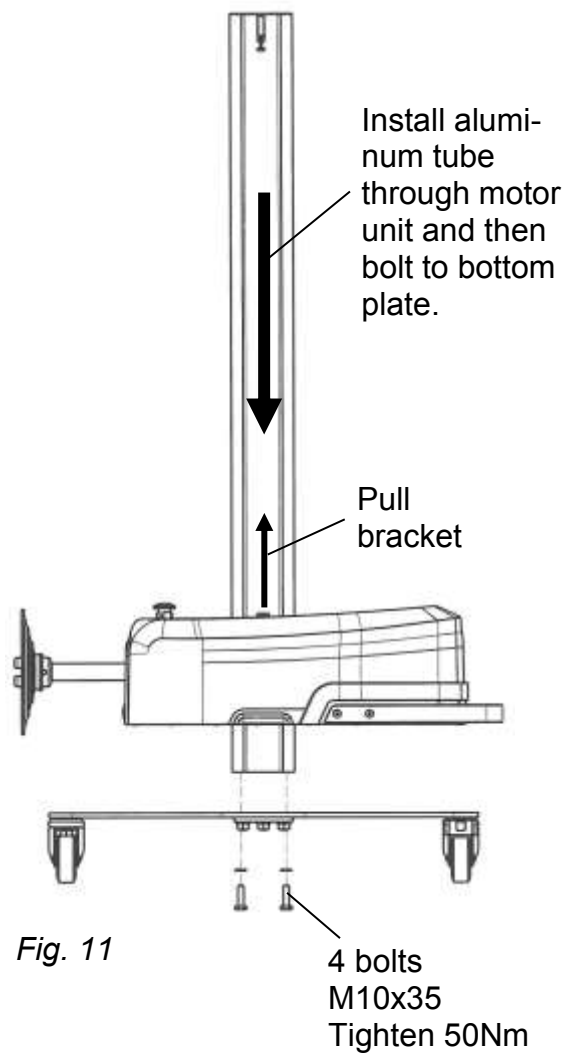
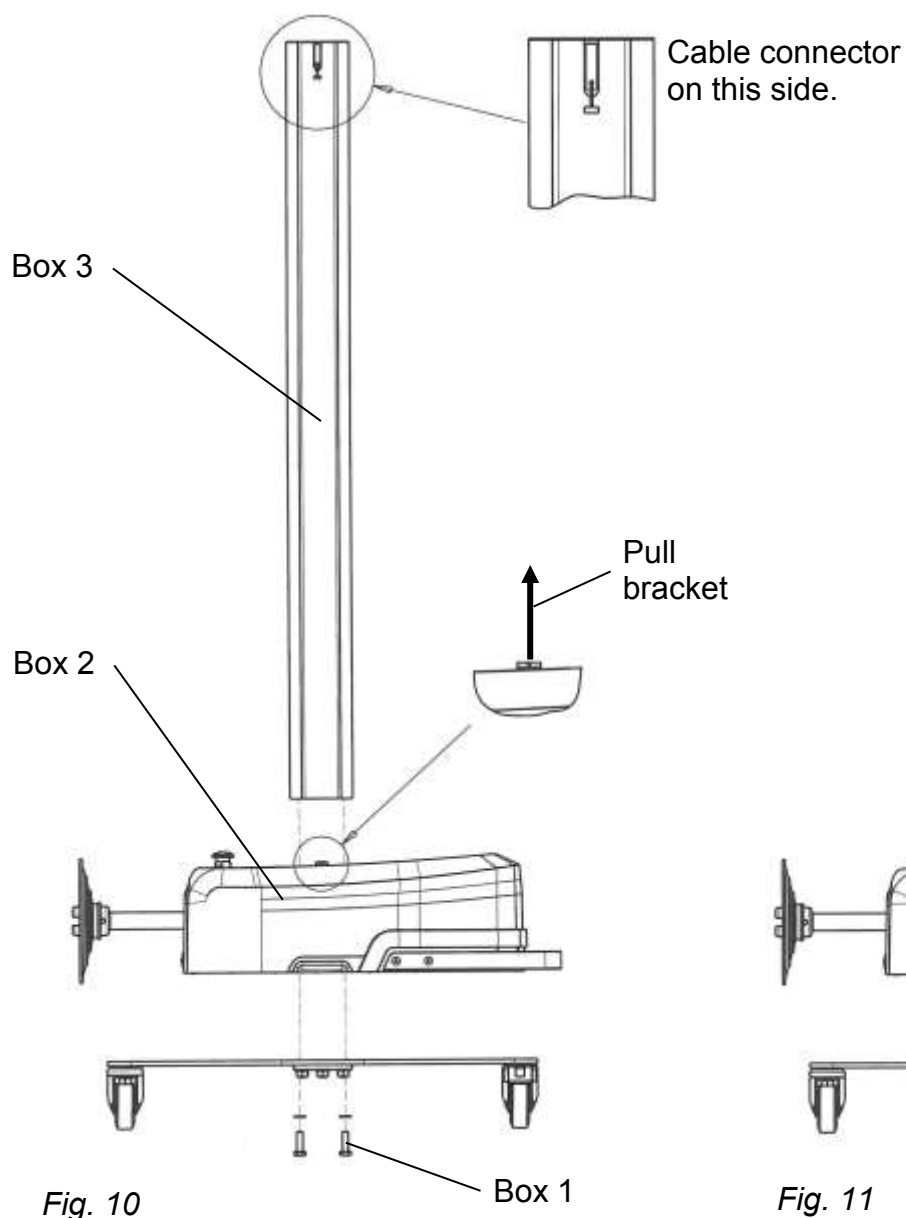


Fig. 9



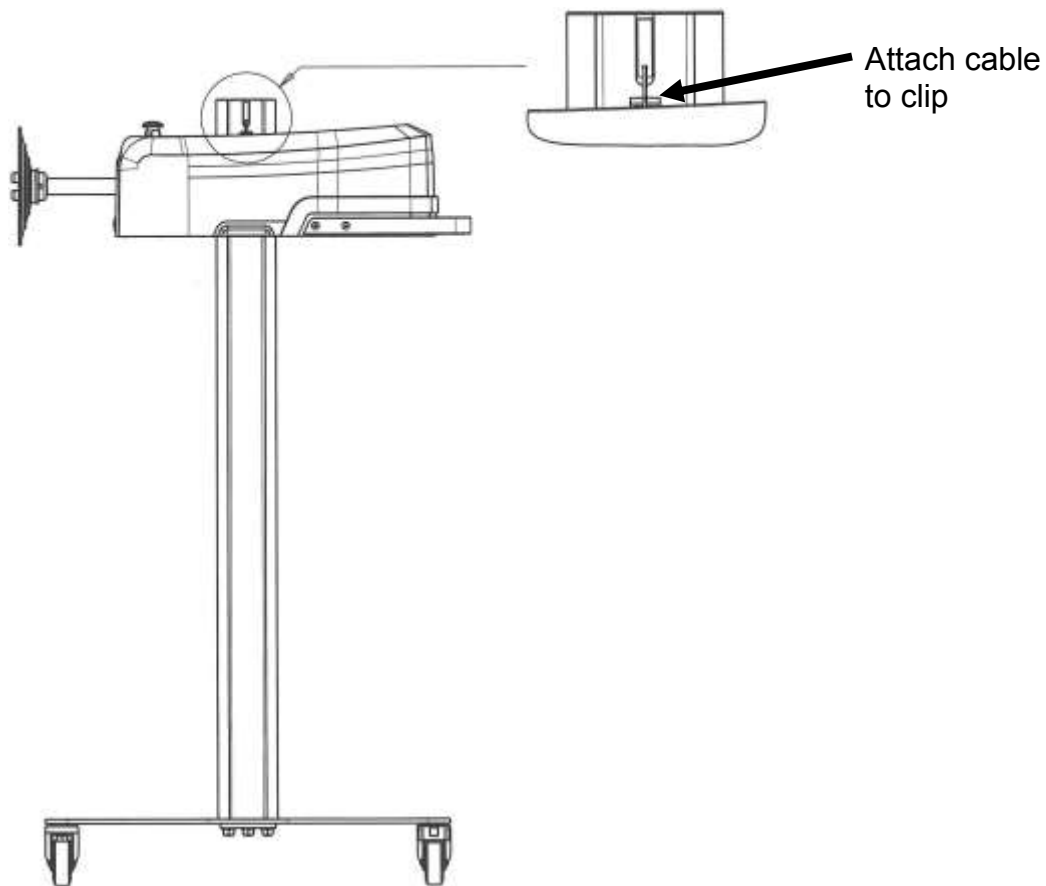


Fig. 13

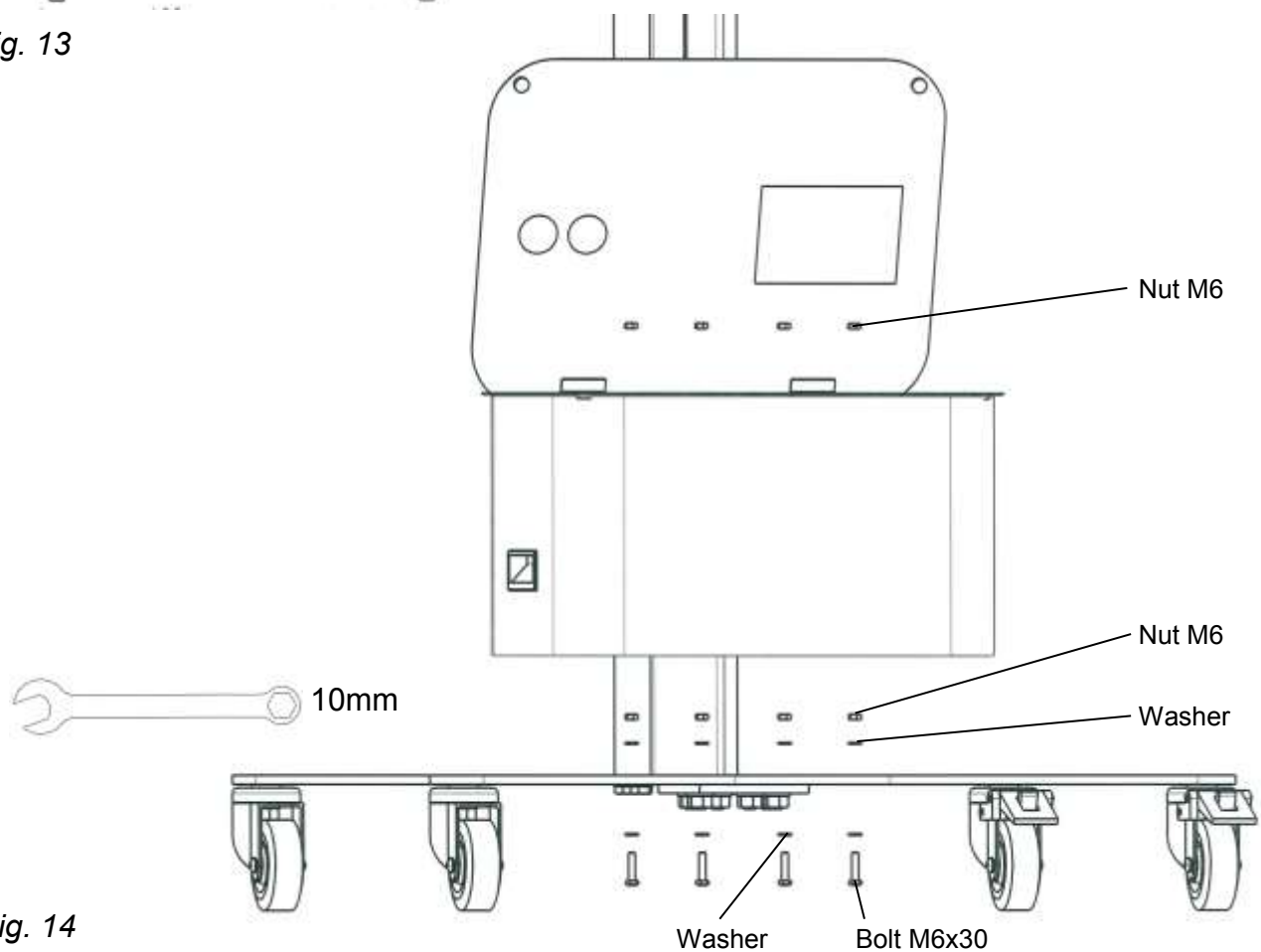


Fig. 14

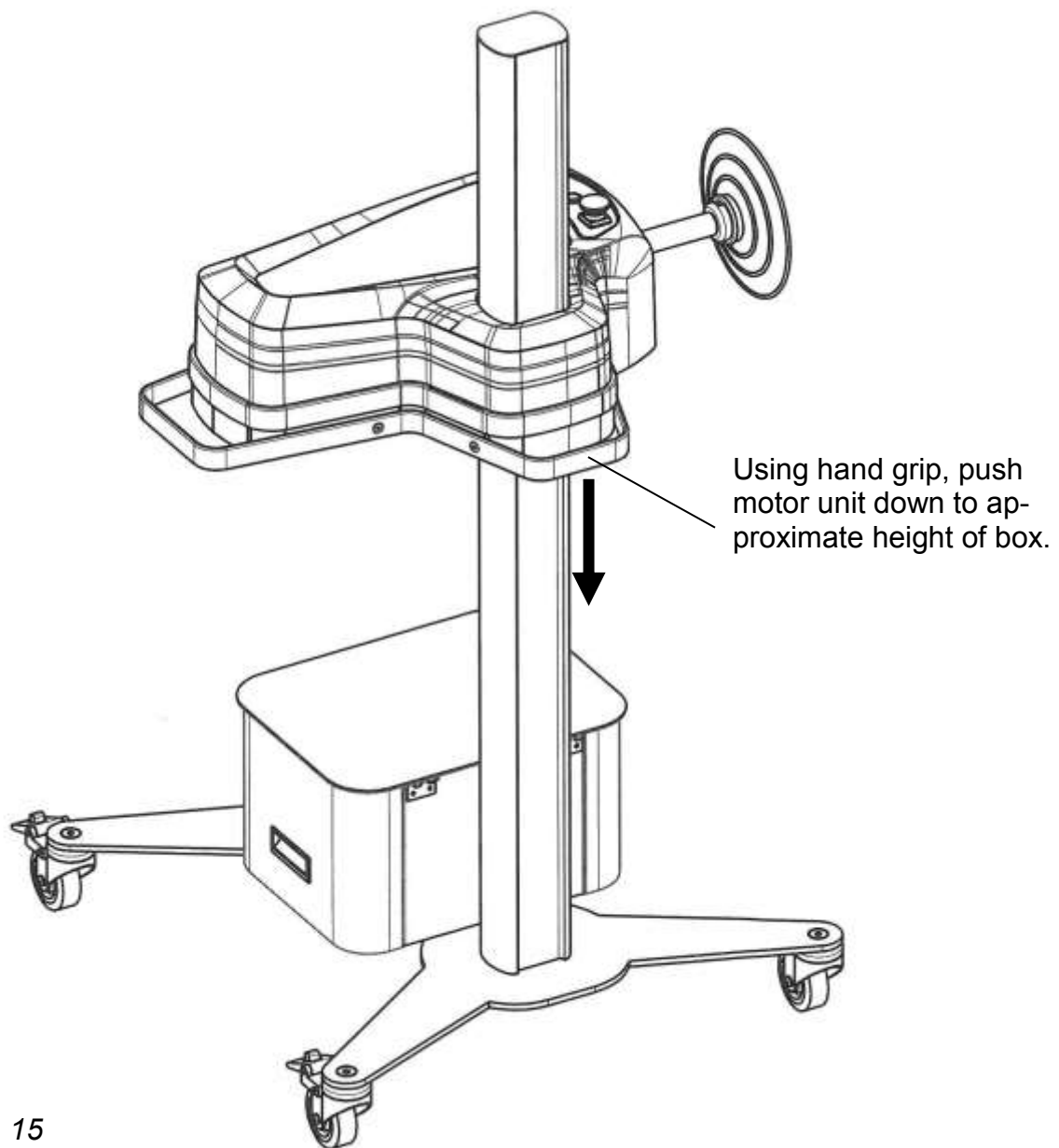


Fig. 15

2.2 Controls DL8704 Lathe

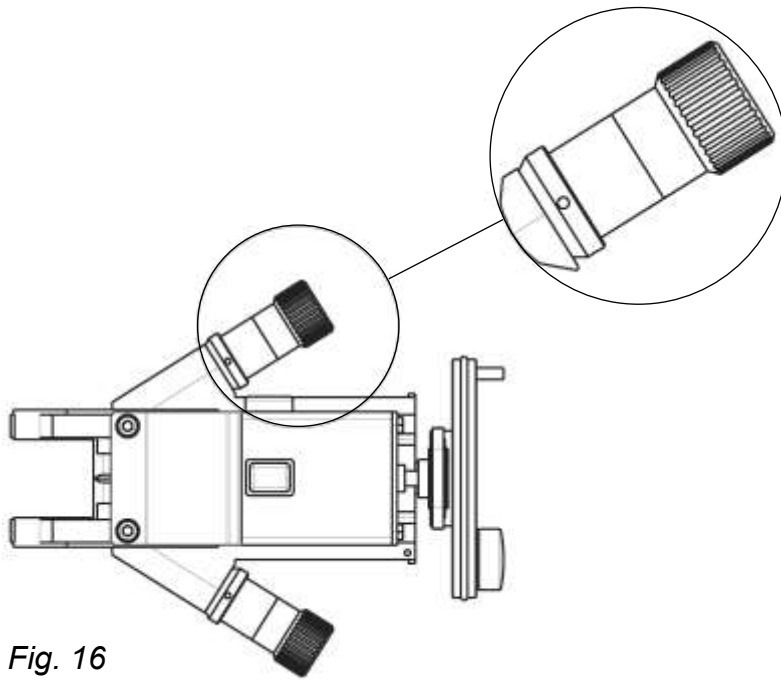


Fig. 16

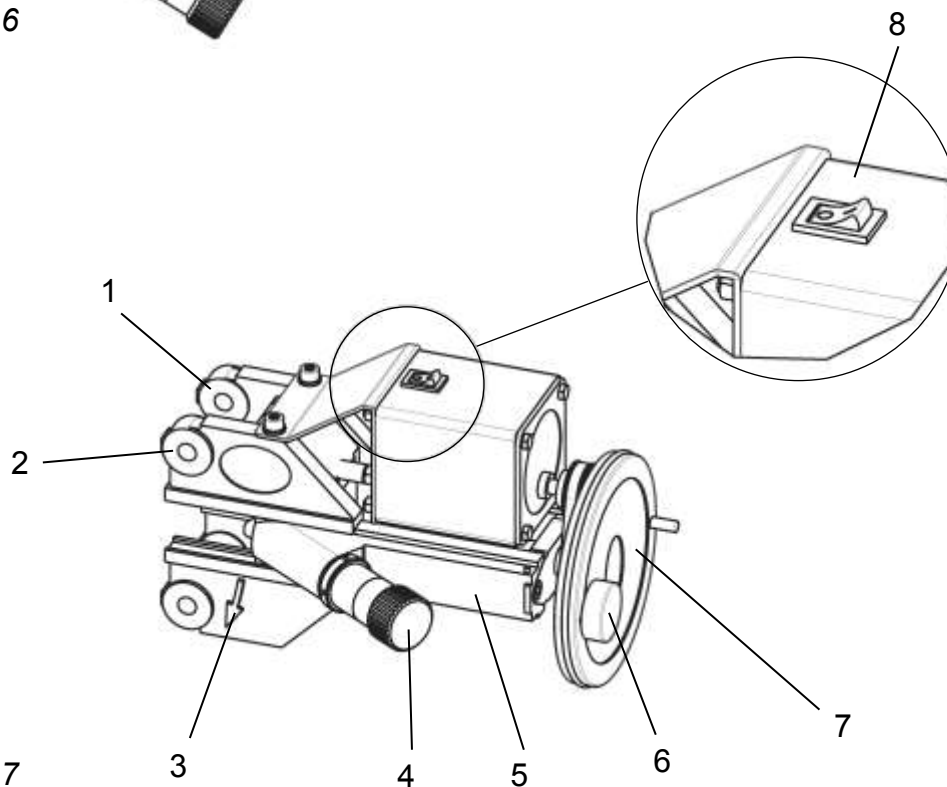
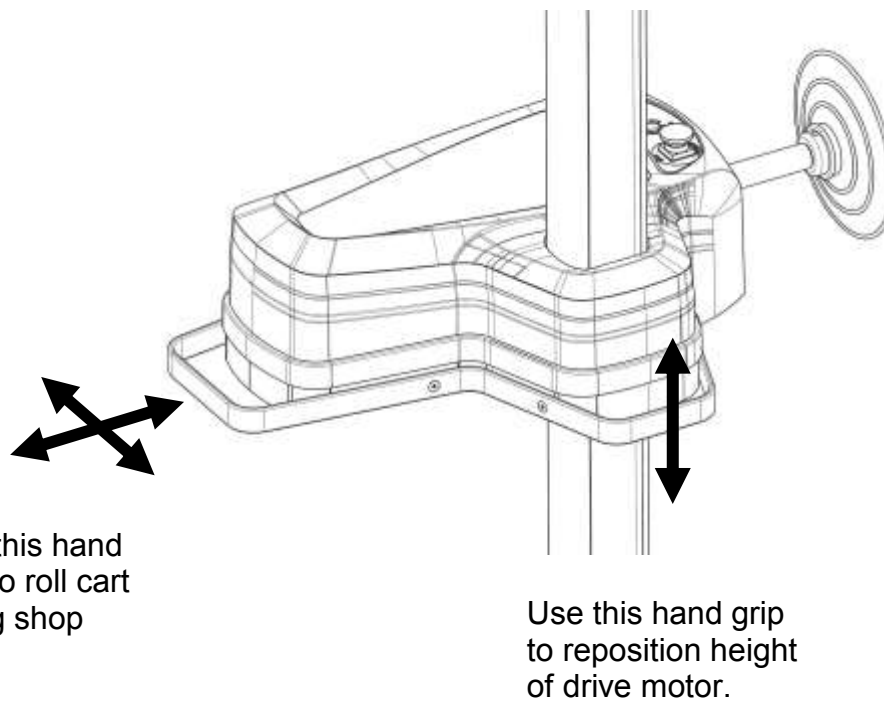
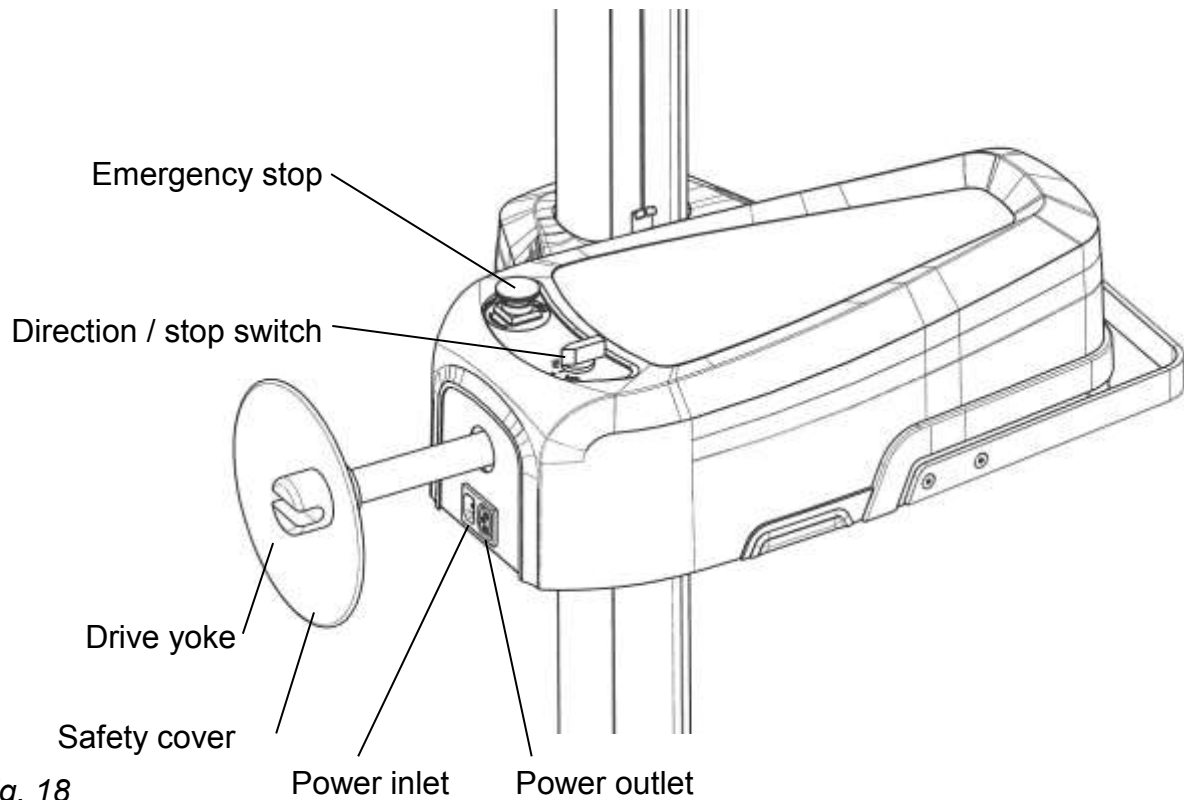


Fig. 17

1. Mounting ear with thread
2. Mounting ear without thread
3. Direction indicator arrow
4. Cutting depth adjustment knob
5. Slide
6. Lock knob
7. Hand wheel
8. Autofeed, automatic feed of the slides

2.3 Controls DU8610 Drive Unit



In case of emergency, power off the drive unit by pressing the emergency stop button. In a safe situation, the emergency stop is reset by rotating the knurled ring under the stop button, clockwise. The drive unit is reset by rotating the motor switch to position 0.

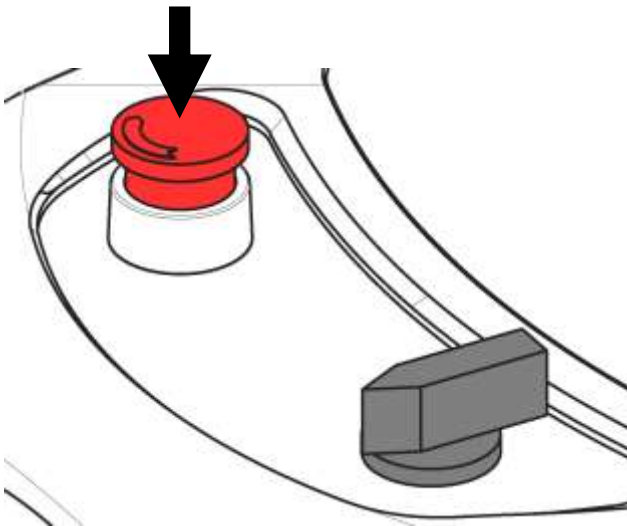


Fig. 19

Press down for emergency stop.

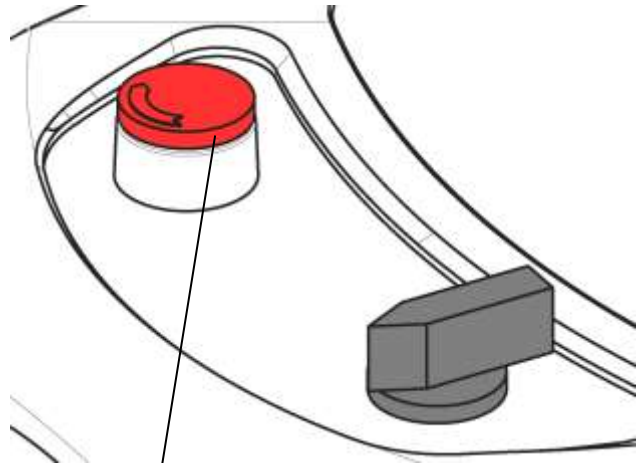


Fig. 20

Rotate bottom ring clockwise to reset emergency stop.
Rotate direction switch to 0 to reset drive unit.

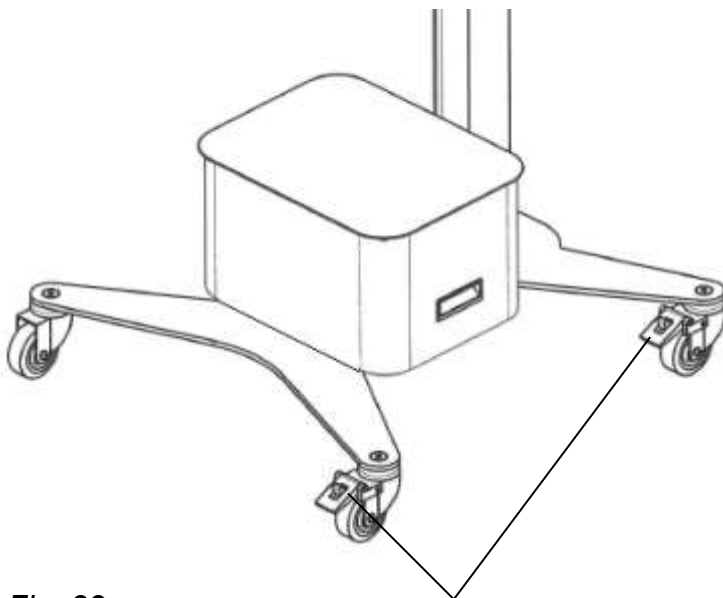


Fig. 22

Lock caster wheels during machining.

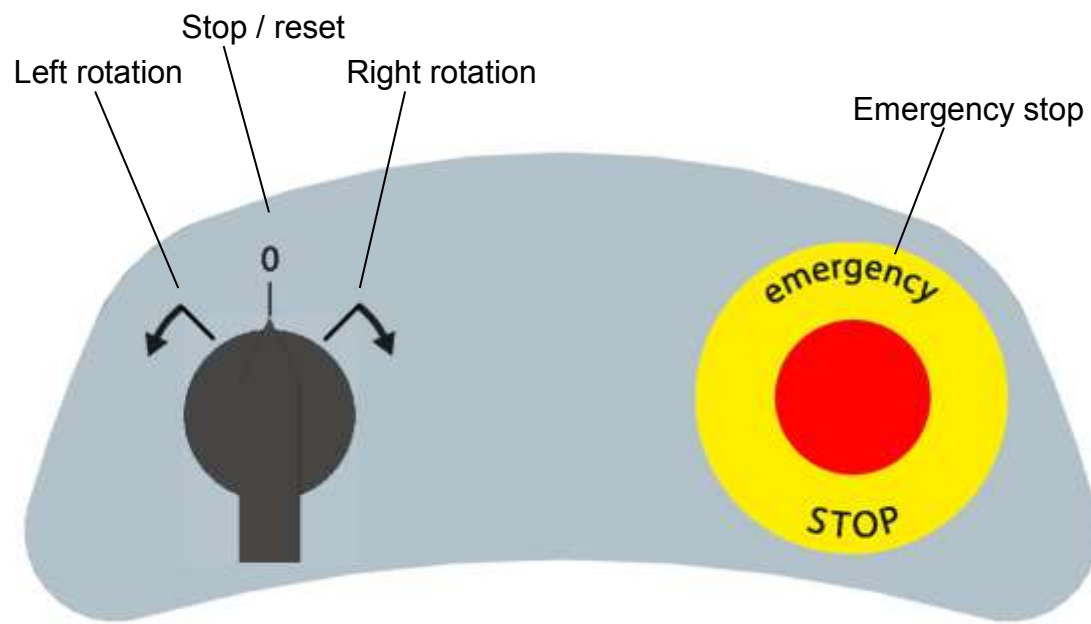


Fig. 23

3. Preparation



Fig. 24



Fig. 25

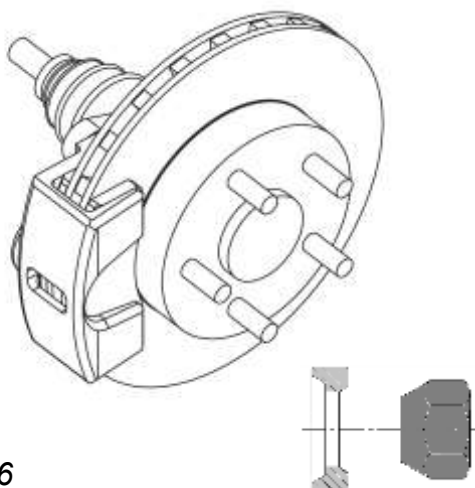


Fig. 26

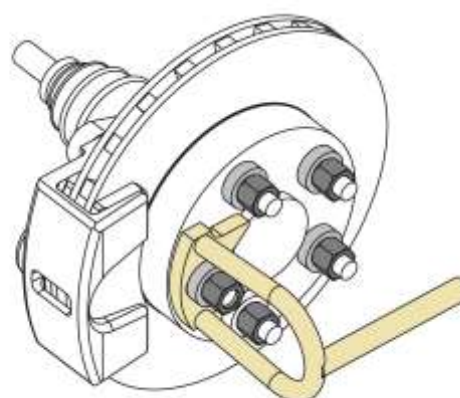


Fig. 27

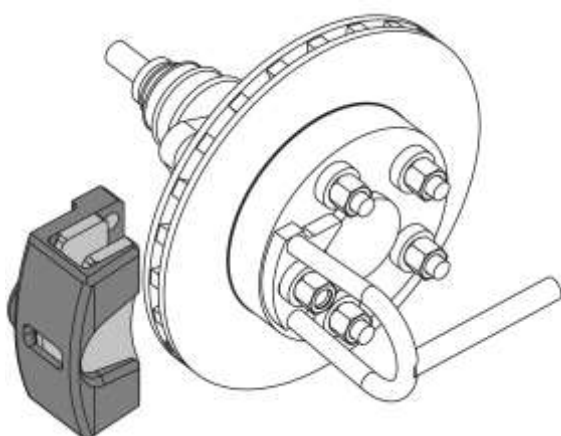


Fig. 28

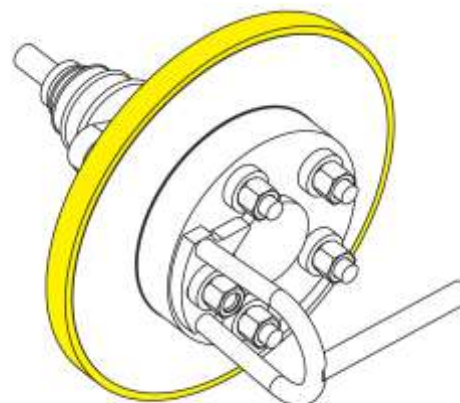


Fig. 29

1. Place vehicle on car lift and put transmission in neutral.
2. Raise lift and place vehicle at correct working height, Fig. 24.
3. Check wheel bearing play on both sides of vehicle Fig. 25.
4. If necessary, adjust wheel bearing tolerances as described by the workshop manual.
5. Immediately after removing the wheel, secure the brake rotor to the hub to prevent dirt particles from accumulating between rotor and hub.
Use a brake pedal depressor to lock the brake rotor.
NOTE: Brake rotors are not all mounted to a hub with a screw or nut.
6. Remove the wheel and secure the brake rotor with the wheel nuts (or bolts) and conical rings, Fig. 26-27.
7. Mount the drive adapter to one of the wheel nuts (or bolts), Fig. 27.
8. The V-shape of the drive adapter must seat firmly along the edge of the hub.
9. Tighten the wheel nuts or bolts evenly to 50 Nm (37 Ft-Lbs).
10. Remove the wheel on the other side of the vehicle and secure that brake rotor with two wheel nuts (or bolts) and conical rings.
11. Remove the brake pedal depressor.
12. Check the thickness of the brake rotor, to ensure that the rotor will not be below minimum thickness after machining.
13. Refer to the service manual for the minimum brake rotor thickness.
14. If the brake rotor is below minimum thickness, it must be replaced. Machining of a rotor below minimum thickness is not permitted.
15. If the brake rotor is thicker than the discard size, determine the maximum amount that could be machined off, for each side of the brake rotor.
16. Remove the complete brake caliper and hang it on the S-hook, Fig. 28.
17. Check that the brake line and caliper do not come in contact with the drive shaft (or any other rotating part).
18. Remove rust and dirt from the mounting surface of the caliper mounting lugs.
The lugs must be clean, as they are the reference point for machining the brake surface.
19. Fit the rubber silencer band around the outer edge of the brake rotor to help reduce noise and vibration, Fig. 29.
20. Connect the cable to the Drive Unit and the mains power supply.
21. Connect the cable between Drive Unit and Lathe.
22. Set the motor switch to position 0, then unlock the emergency switch.
23. Move the slides and bit holders of the Lathe in the most rear position. (By turning the hand wheel anticlockwise).
24. In this position the tool bits cannot be damaged by touching the brake rotor.

4. Fitting Mounting Adapter

4.1 Choose the inserts

Vehicle knuckle:
Without thread

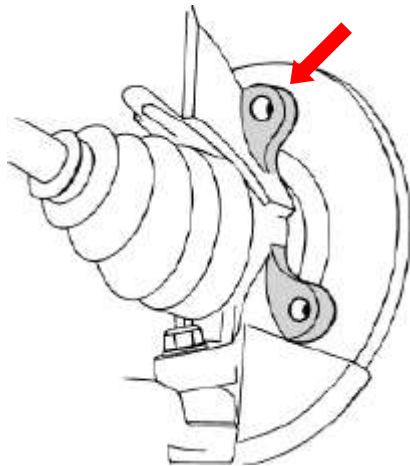


Fig. 30

Adapter:
Use **inserts with thread**

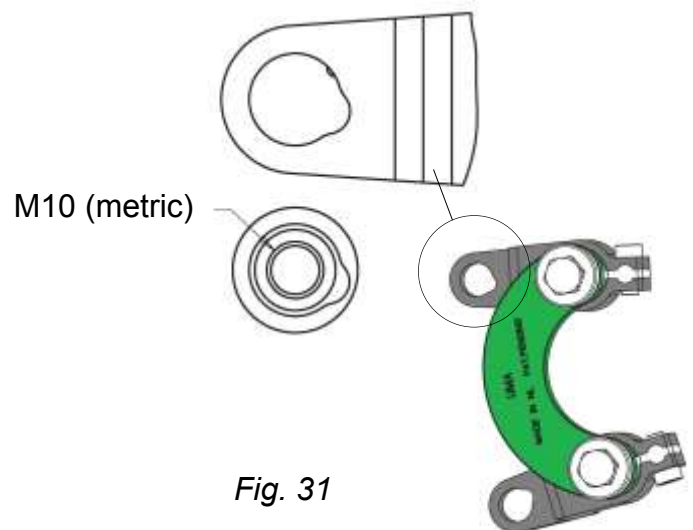


Fig. 31

Vehicle knuckle:
With thread

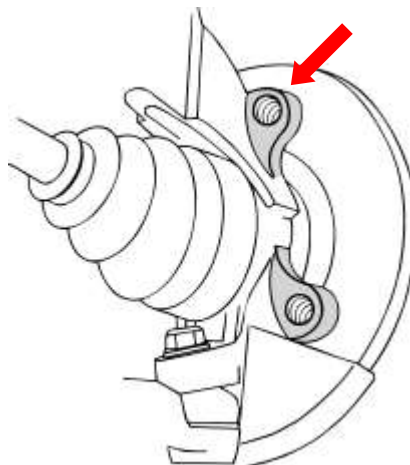


Fig. 32

Adapter:
Use **inserts without thread**, in the correct size:

Ø16.2 mm / 0.63 inch
(without insert)

Ø9.0 mm / 0.35 inch

Ø10.5mm / 0.39 inch

Ø12.5 mm / 0.47 inch

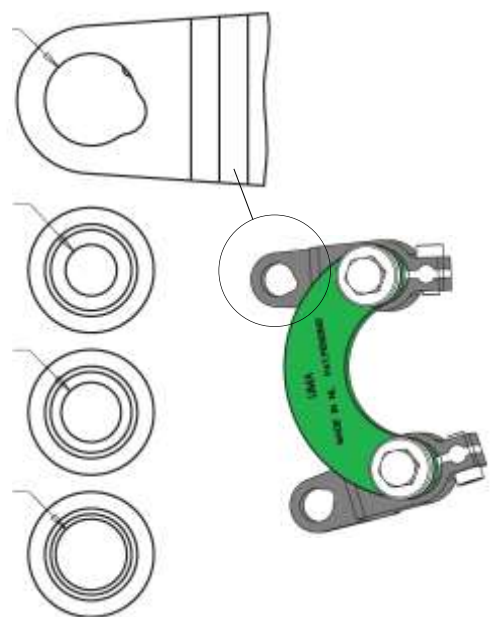


Fig. 33

4.2 Choose the Z-brackets

For normal size rotors and knuckles.

Short adapter:

Use z-brackets 39 and 40.

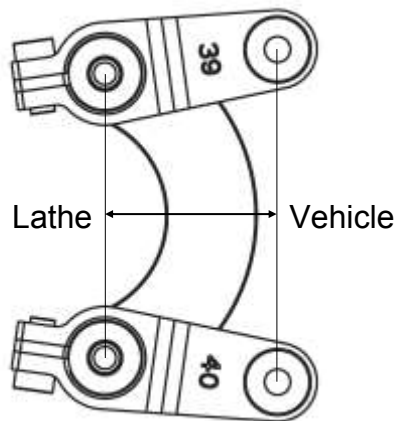


Fig. 34

For large rotors and/or deep placed knuckle mounting position.

Long adapter:

Use z-brackets 41 and 42.

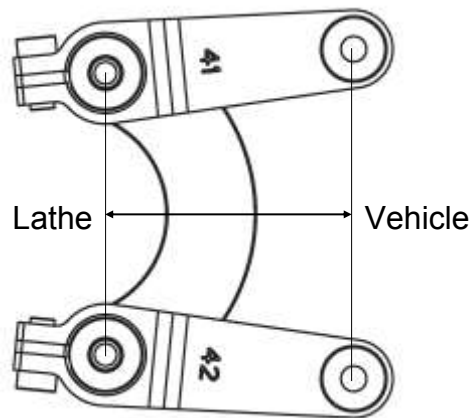


Fig. 35

In some occasions it maybe needed to go between short and long:

Medium adapter:

Use z-brackets 39 and 42
or: 40 and 41

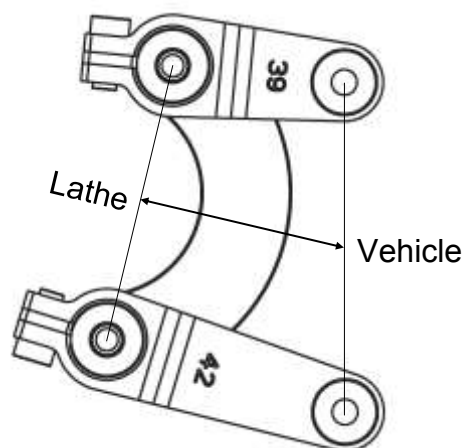


Fig. 36

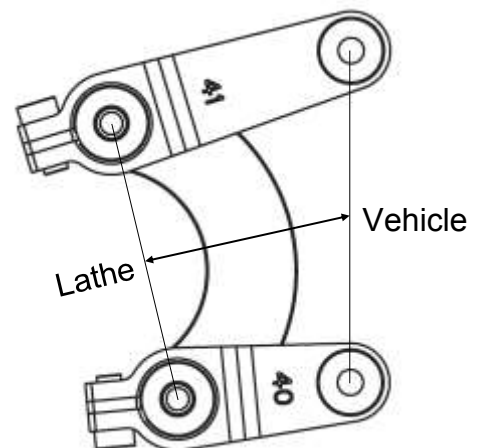


Fig. 37

4.3 Assemble the adapter

- A.** Connector bow
- B.** Z-bracket short (39-40) or long (41-42)
- C.** Inserts with- or without thread

4.4 Fit and adjust the adapter

1. Check the space between lathe and rotor: Keep the space between lathe and rotor short as possible, but minimal 5 mm (0.04 inch). Fig 39.
2. Possibilities to correct this dimension;
 - Use the adapter with longer or shorter Z-bracket(s) Fig 34-37.
3. Do not use air tools when mounting or removing the mounting adapter and/or the Lathe.
4. Fit the adapter on the car and adjust the adapter height

Adapter with M10 metric inserts;

Mount the adapter to the brake caliper ears, using the M10 bolts supplied, Fig 30-31.

Adapter with 9, 10.5, 12.5 mm or no inserts;

Using the original caliper bolts, mount the adapter to the threaded caliper ears, Fig. 32-33.

- a. Face the bow toward the axle.
- b. Ensure the correct-length bolts are used. When the bolts are fully inserted, they must not touch the brake rotor.
- c. If necessary, use the spacer tubes provided to achieve the correct bolt length.
- d. Ensure the slide piece hex head bolts are loose.
5. Position the slide piece in the center of the hub. Then hand tighten the UMA mounting adapter M10 bolts, Fig. 40.

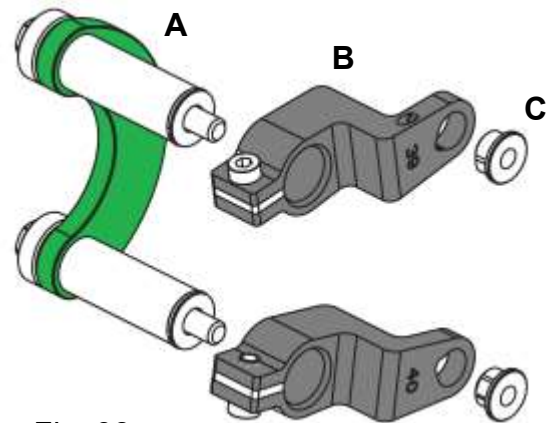


Fig. 38

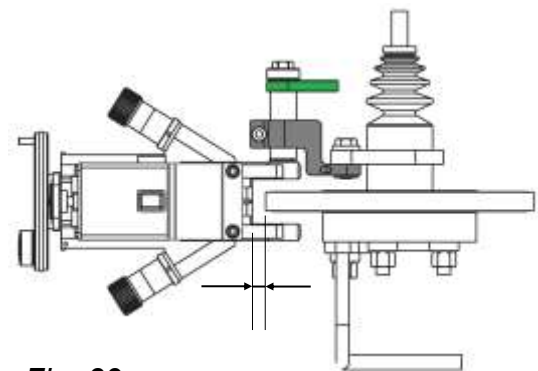


Fig. 39

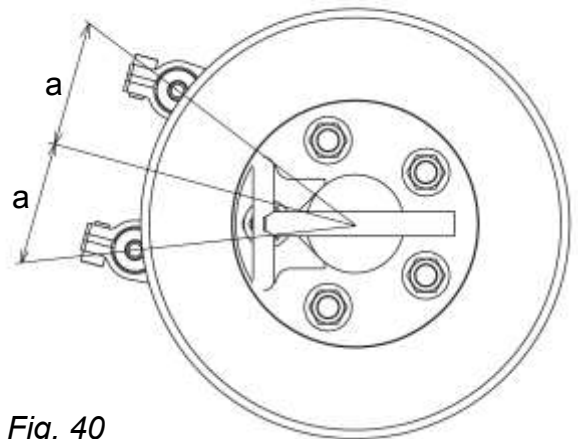
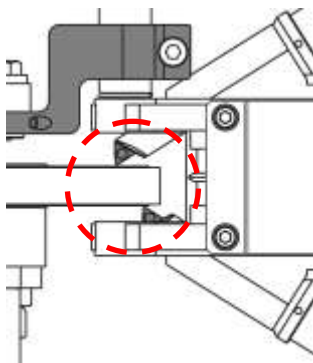
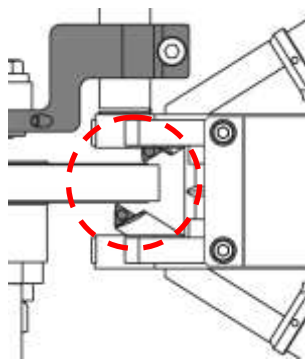
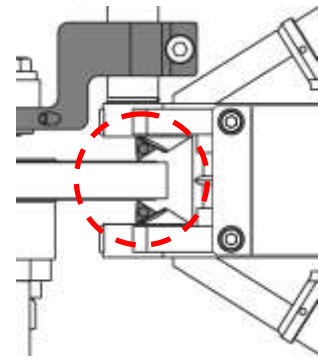
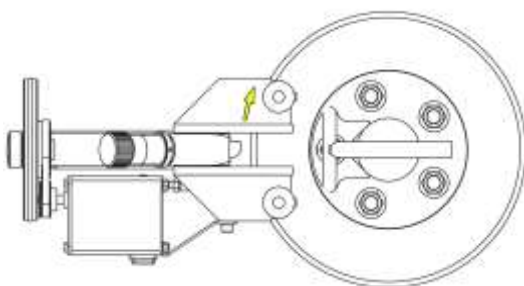
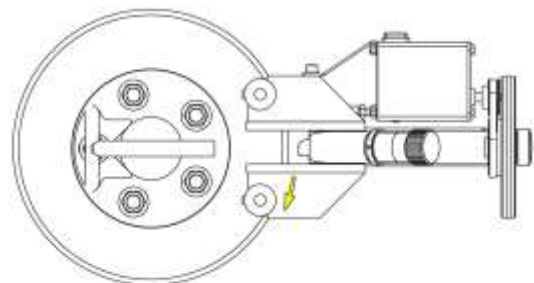


Fig. 40

5. Fitting the Lathe on the adapter

1. Bring the Lathe into correct position, Fig. 39.
2. If necessary mount the Lathe upside down, Fig. 44-45.
3. Mount the Lathe on the slide piece by using the hand knobs.
4. Position the lathe so that the Lathe centerline is aligned with the brake rotor centerline. Fig 41-43.
5. Ensure the Lathe does not make contact with the brake rotor.
6. To secure the slide piece to the mounting bracket, tighten one of the hex-head bolts using the hex T-spanner wrench provided.
7. Tighten all brake caliper bolts in the following order, to the specified torque:
M10 mounting bolts or larger (original brake caliper bolts): torque to 50 Nm (37 Ft-Lbs) (red mounting adapter).
b. M8 mounting bolts: torque to 25 Nm (18 Ft-Lbs).
c. M9 mounting bolts: torque to 30 Nm (22 Ft-Lbs).
d. Hand knobs: torque to 50 Nm (37 Ft-Lbs).
e. Mounting adapter hex-head bolts: torque to 25 Nm (18 Ft-Lbs).
8. Verify the brake rotor rotates freely with no parts dragging or coming in contact with other parts.

**X***Fig. 41***X***Fig. 42***O.K.***Fig. 43**Fig. 44**Fig. 45*

5.1 Examples

Adapter with short z-brackets and with M10 metric insert, on hub with normal rotor size.

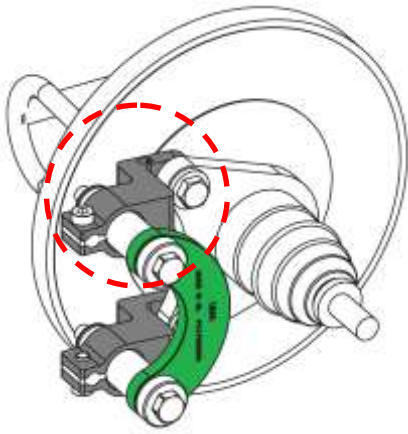


Fig. 46

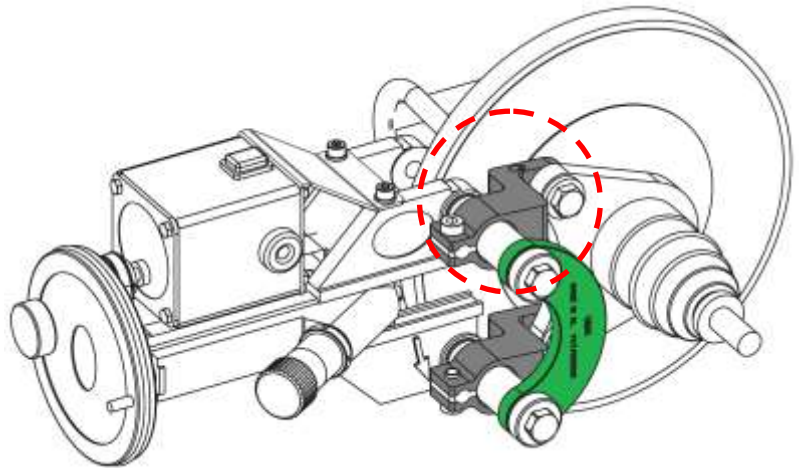


Fig. 47

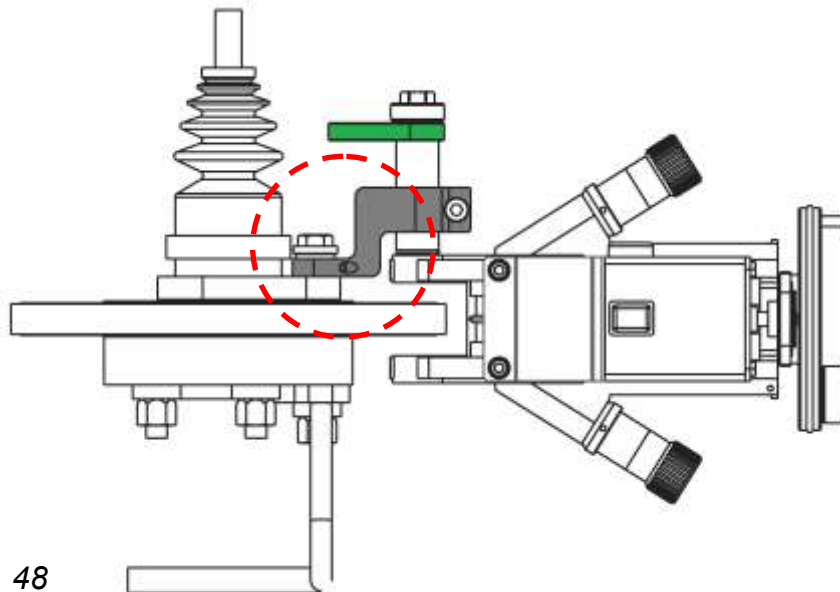


Fig. 48

Adapter with long z-brackets and with M10 metric insert, on hub with large rotor size.

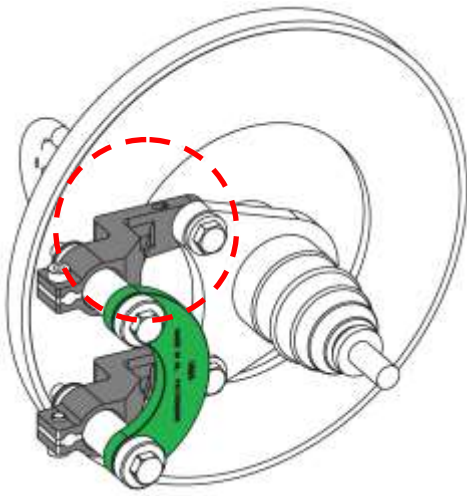


Fig. 49

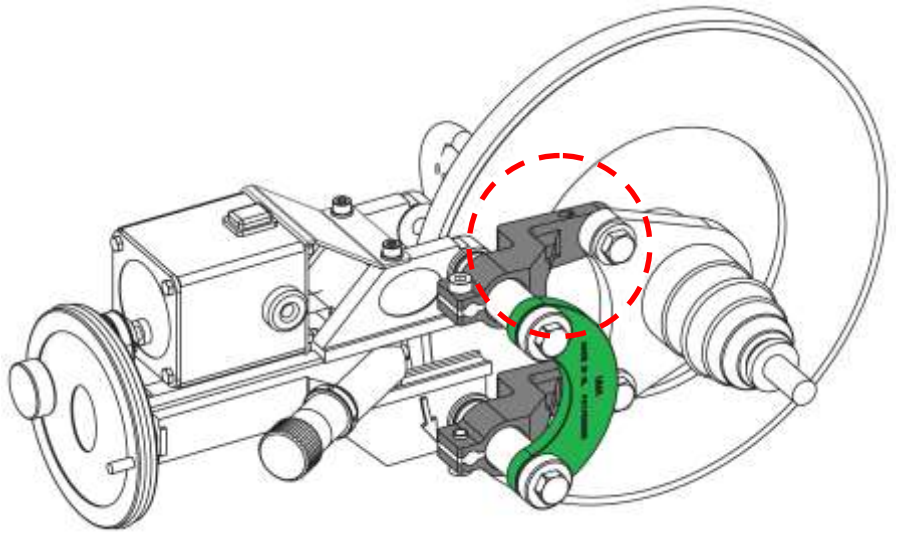


Fig. 50

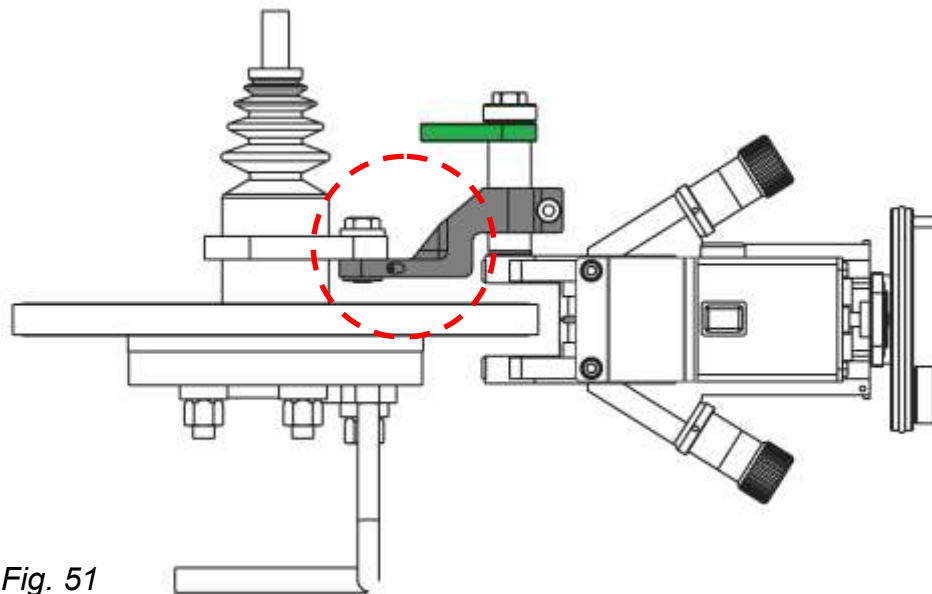


Fig. 51

Adapter with short z-brackets and with insert without thread, on hub with normal rotor size.

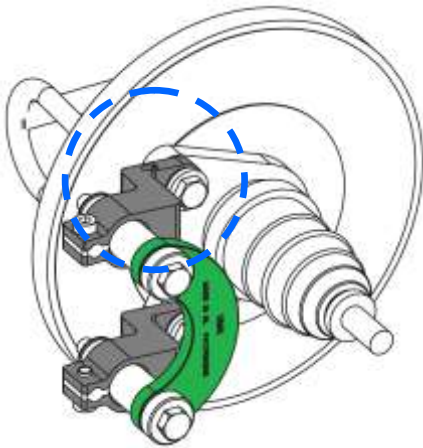


Fig. 52

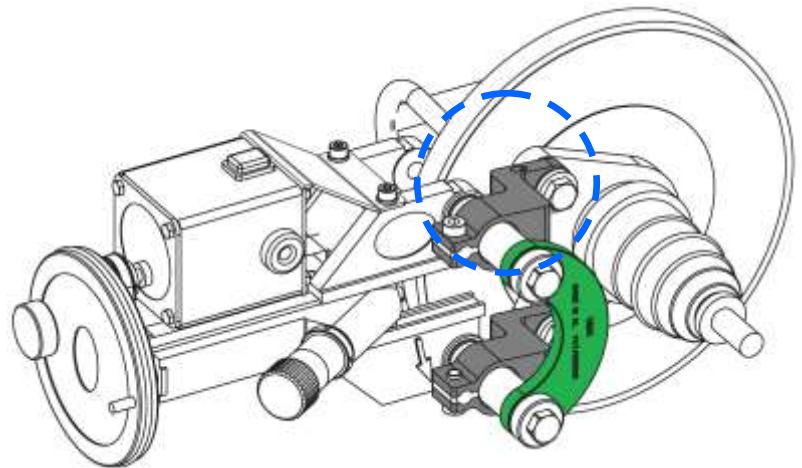


Fig. 53

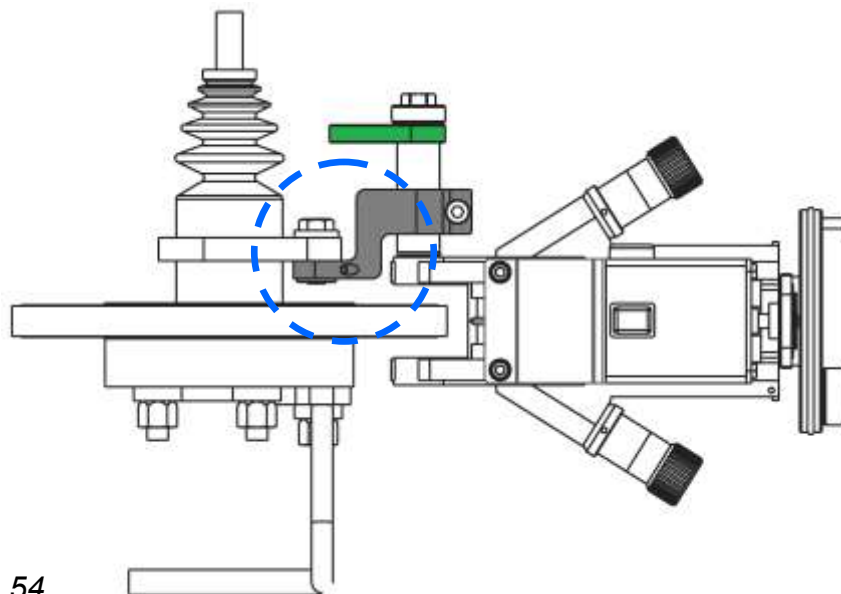


Fig. 54

Adapter with long z-brackets and with insert without thread, on hub with large rotor size.

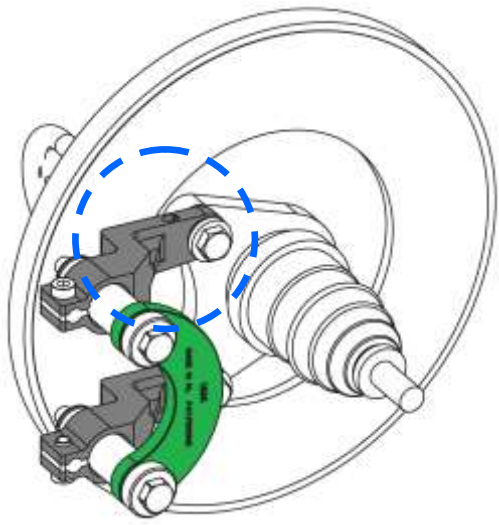


Fig. 55

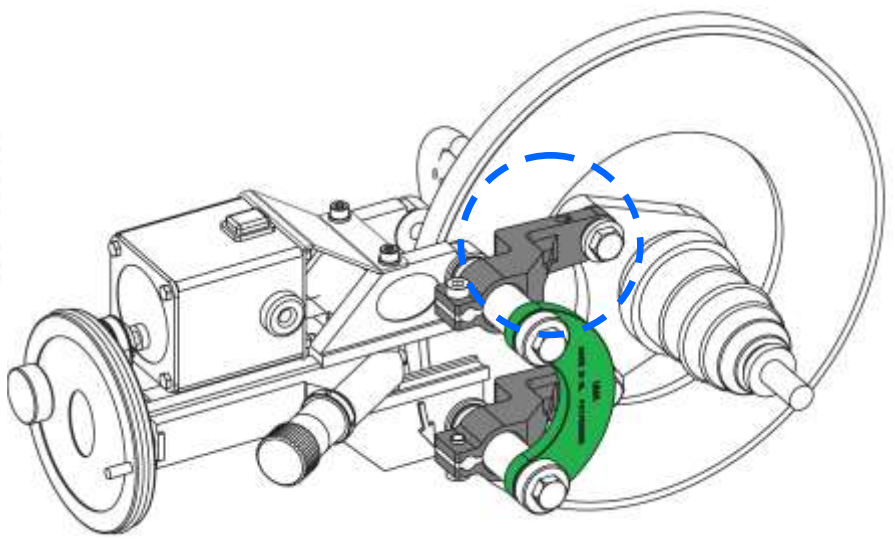


Fig. 56

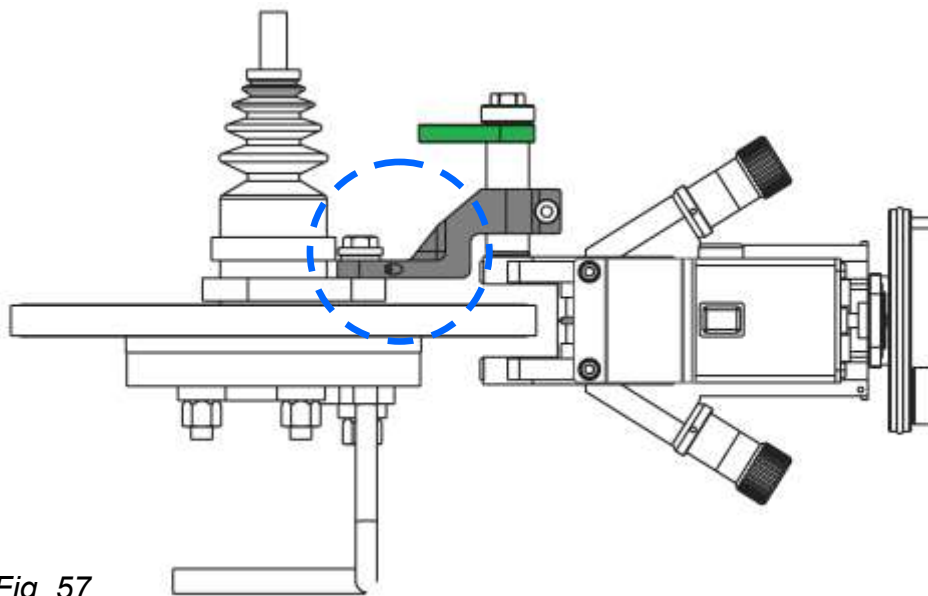


Fig. 57

6. Positioning DU8610 Drive Unit

1. Rotate the Drive Adapter in horizontal position.
2. Align the lathe drive unit with the hub of the rotor.
3. Position the Drive Unit to the correct height, by grasping the hand grip on the drive unit and sliding the unit up or down along the mounting post. See Fig. 19.
4. Slide the drive yoke onto the drive adapter, leaving a 5 mm (0.2 inch) space, Fig. 58(A). Drive yoke must align with the center of the hub.
5. Lock the caster wheels to lock the stand in place, Fig. 58(B).
6. Check that the brake rotor is free to rotate, with no parts dragging or blocking.
7. **NOTE:** The drive shaft and brake rotor on the other side of the vehicle could start turning when the lathe drive unit is turned on.

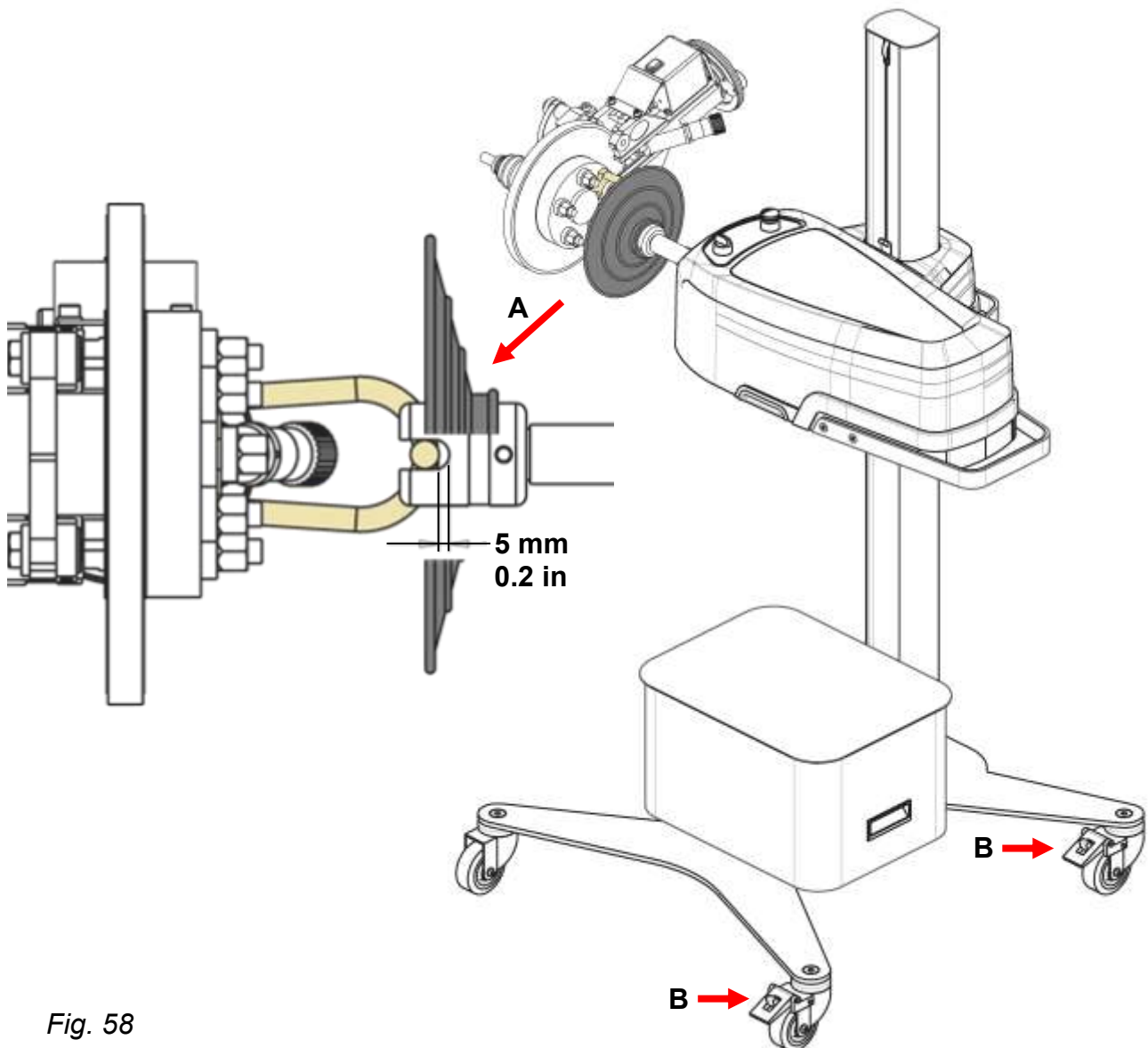


Fig. 58

7. Machining

1. Determine the correct rotation direction of the Drive Unit, see arrow on the Lathe, Fig. 59.
2. Place the motor switch on the drive unit to the desired rotation direction.
3. If there are large wear ridges on either surface of the brake rotor, remove the ridges without exceeding the maximum cutting depth.
4. Operate the slides of the Lathe until the tool bits are at the middle of the brake surface.
5. Slowly turn the adjustment knobs clockwise, until the tool bits just begin cutting into the brake rotor.
6. Move the slides carefully to the hub of the brake rotor, Fig. 60.
7. When using the positive-angle tool bit, the adjustment knob may be turned a maximum of 16 clicks.
8. When using the straight-tool bit, the adjustment knob may be turned a maximum of 4 clicks.
9. One click equals 0.05 mm (0.002 inch). Fig. 59.
10. Set the adjustment knobs (clockwise) on the selected value (minimal 0.05 mm, maximal 0.8 mm), (minimal 0.002 inch, maximal 0.03 inch).
11. Power the autofeed motor with the switch on the DL8704
12. Start the autofeed by securing the lock knob: turn clockwise.
13. After machining, stop the Lathe with the switch and unlock the lock knob.
14. Then stop the drive unit, by placing the drive switch to 0.
15. Verify that both sides of the rotor are completely machined.
16. Repeat the machining if necessary.
17. Check that the brake rotor is not machined thinner than the specified replacement size indicated in the repair manual. If the brake rotor is thinner than allowed, the rotor must be replaced.

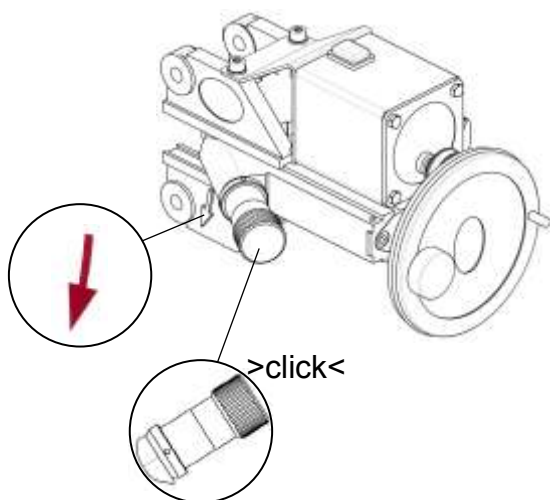


Fig. 59

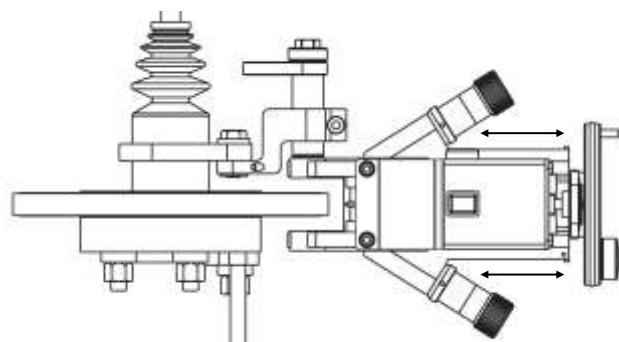


Fig. 60

8. Follow-up

1. Rotate the adjustment knobs counterclockwise until the tool bit holders are completely retracted.
2. Retract the slides to the rear position by rotating the hand wheel anticlockwise.
3. Disconnect the cable to the DL8704 and the mains cable.
4. Remove the Lathe.
5. Remove the mounting adapter, by removing the mounting bolts in reverse order.
6. Remove the rubber silencer from the brake rotor, Fig. 61.
7. Remove the drive adapter from the hub.
8. Note that the brake rotor must remain mounted to the hub with at least two wheel nuts/ bolts.
9. Repeat the procedure on the brake rotor on the other side of the vehicle.
10. To prevent unbalanced braking, always machine both brake rotors on the same axle.
11. Clean the surrounding area of the brake rotor and make sure there are no metal chips on the ABS components.
12. Make the brake pad surfaces parallel and flat. Replace the brake pads when necessary.
13. Install the brake pads and brake calipers according to the repair manual, Fig. 62.
14. In some cases locking fluid or replacing of the caliper bolts is prescribed in the repair manual, every time the bolts are removed.
15. Torque the caliper bolts according to the repair manual.
16. Pump the brake pedal a few times to set the brake pads and rotor.
17. Place a brake pedal depressor to lock the brake rotor.
18. Remove the wheel nuts/bolts and the conical rings. Fig.63-64.
19. Install the wheel according instructions in the repair manual.
20. Tighten the wheel nuts/bolts to the specified torque setting.
21. Check the brake fluid level and top off the fluid level as specified in repair manual.

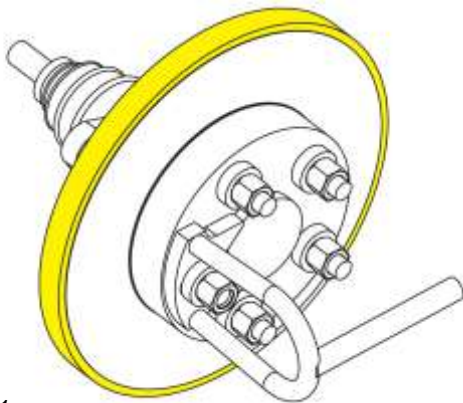


Fig. 61

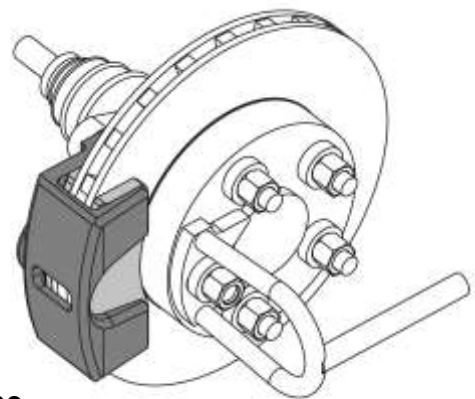


Fig. 62

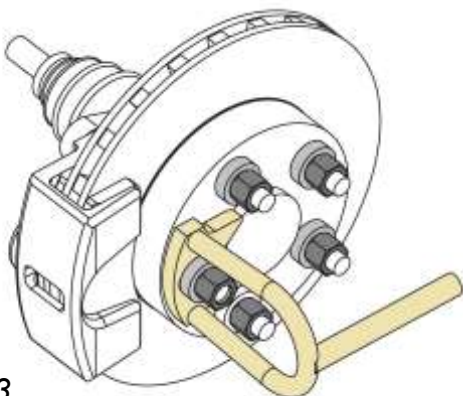


Fig. 63

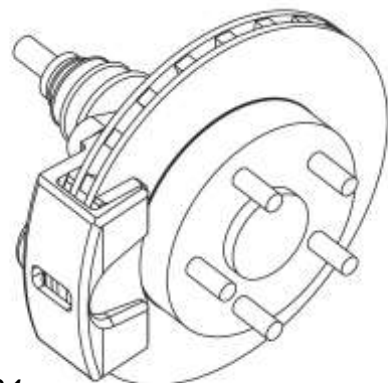


Fig. 64

9. Maintenance

Before carrying out maintenance activities, read the safety regulations contained in this manual.

- A. Ensure the bits are sharp and not damaged prior to each use. The bits should be rotated frequently and replaced every 10 vehicles.
- B. Clean the slides every 10 vehicles. Clean the guides between the block and the slide with a brush, then apply a small amount of Lathe oil.
- C. Clean the bit holder every 50 vehicles. To do this, first turn the adjustment knob counterclockwise until the bit holder is completely out of the slide. Then clean and lightly grease the holder. When reinstalling the bit holder, point the slot toward the outside of the Lathe
- D. On a weekly schedule, inspect cables and extension cables for damage and immediately replace them as necessary.

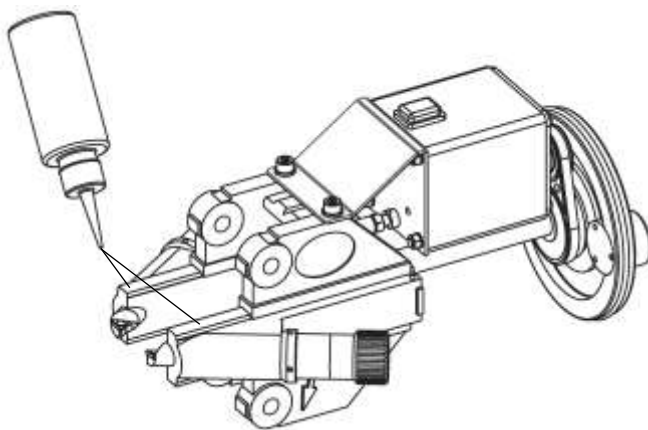


Fig. 65

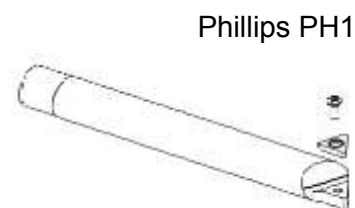


Fig. 66

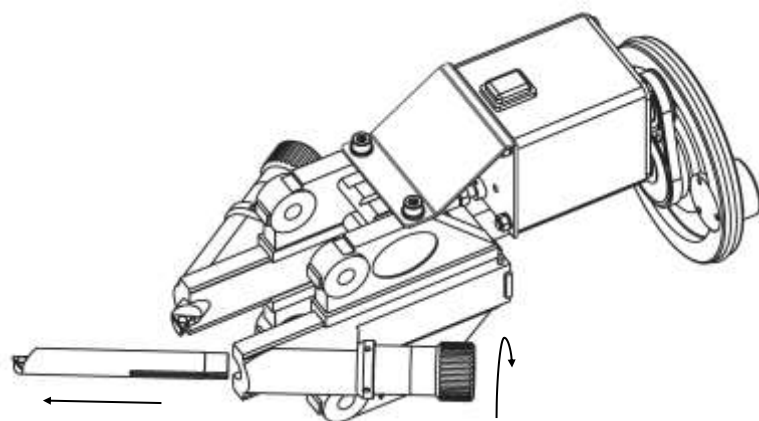


Fig. 67

10. Troubleshooting

Trouble	Cause	Solution
Rough surface or her-ringbone effect	Vibration	<ul style="list-style-type: none"> • Check rubber silencer band • Check Lathe mounting • Tighten all bolts M10 and larger with torque 50 Nm (37 Ft-Lbs) before starting work • Use conical ring • Mount Lathe close to the hub
	Wheel bearing play	Set/replace
	Cutting depth too deep	<ul style="list-style-type: none"> • Maximum 0.2 mm (0.8 mm with pos. angle tool bit) • Maximum 0.008 inch (0.03 inch with pos. angle tool bit)
	Worn tool bit	Turn or replace
	Tool bit loose	Tighten screw
	Wrong direction of rotation	See arrow on Lathe
Drive unit not stable	Not aligned with drive adapter	Align
	Drive adapter does not center	Re-install and center

Tab.1.

- Wheel nuts/bolts should always be evenly tightened.
- In the event of an electrical failure, temporary operation of the slides is possible by first inserting a 6mm Allen wrench in the hole in the back plate and turning the screw with the wrench.

11. Tips / Spare Parts

11.1 Tips

- While assembling the Lathe, ensure that the spacing between the brake caliper ears and Lathe is even both above and below.
- Rotate or change the bits frequently to ensure a fresh, sharp cutting edge.
- Prior to machining, verify that the bits will be able to machine the entire surface of the brake rotor.
- A special brochure detailing various options for your lathe is available through your supplier.

11.2 Spare parts

- Replacement parts can be ordered through your supplier. When ordering parts, refer to the parts list included with the lathe. Please provide the lathe serial number when ordering.
- Store this instruction manual and parts list in the storage box of the Lathe.

12. Electrical Diagram

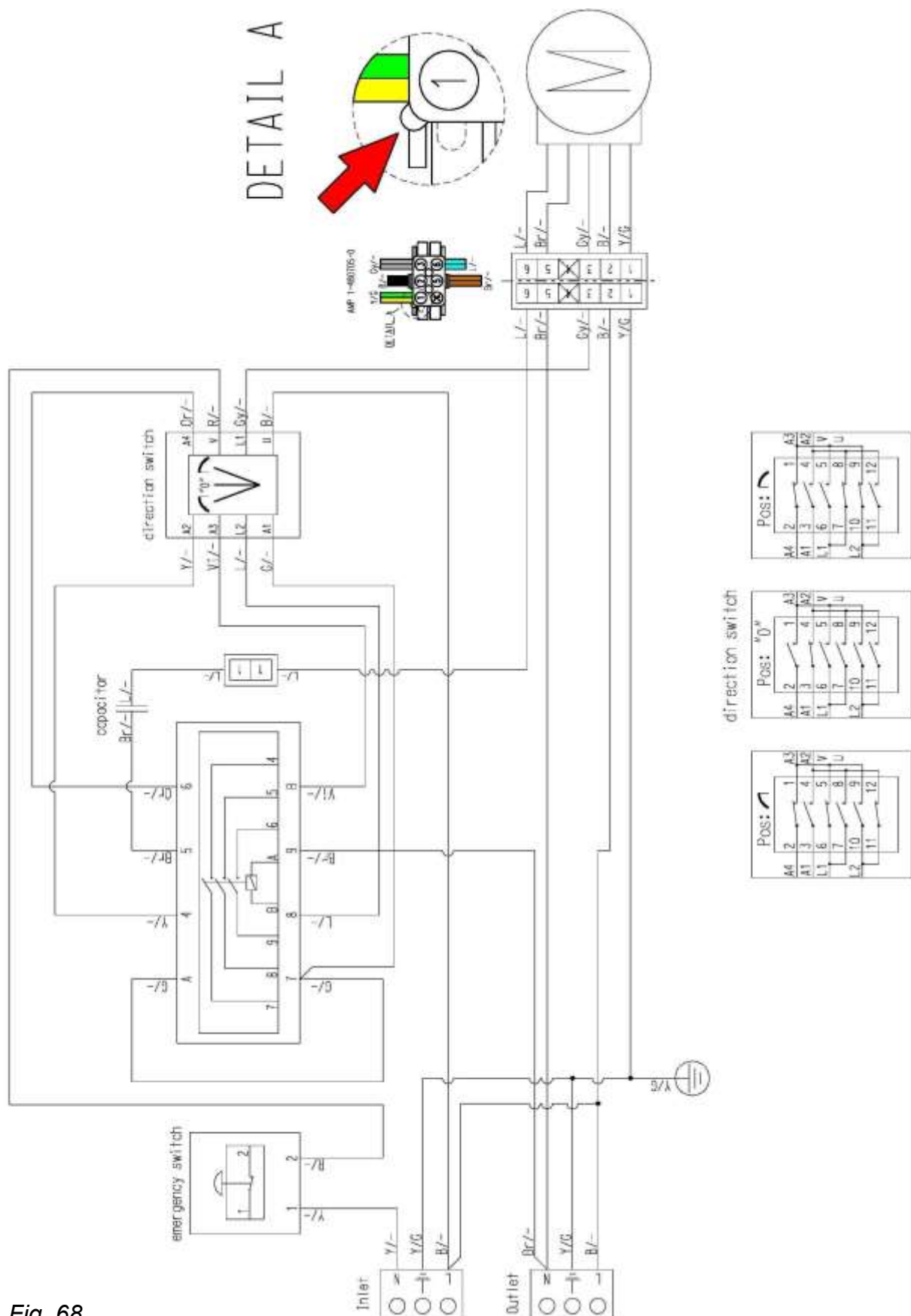


Fig. 68


13. Technical Specifications

DL8704 Lathe	
Maximum brake rotor thickness	39 mm (1.54 inch)
Adjustment knob cutting depth accuracy	0.05 mm (0.002 inch)
Feed rate	8.5 mm/min. (0.34 inch/min.)
Electrical specifications	See information plate
Net weight	6.6 kg (14.6 Lbs)
DU8610 Drive Unit	
Working height min./max.	45 - 125 cm (18 - 49 inch)
Drive speed	100 rpm
Net weight	52 kg (115 Lbs)
Electrical specifications	See information plate
Ambient temperature range	-5°C to 40°C (23°F to 104°F)
Year of construction	See information plate
Turning accuracy	
Brake rotor runout	0.002 mm (79 microinch)
Brake rotor thickness variation	0.002 - 0.005 mm (79 - 197 microinch)
Brake rotor surface roughness	Ra 1.0 - 2.0 µm (39 - 79 microinch)
Noise level, excluding a space correction factor of 4 dB(A) (NEN-ISO 11204 en ISO 3746)	74 dB(A)

Tab.2.

14. CE-declaration of conformity

We M.A.D. Holding B.V.,
Wiltonstraat 53, NL-3905 KW, Veenendaal, the Netherlands,
declare that the On the car lathe DL8704 with Drive Unit DU8610, conforms to CE
following the regulations of the directives;
2006/42/EG, 2006/95/EG, 2004/108/EG



Veenendaal
February 20, 2015
General Manager
J.M. van der Zwan

15. Disposal instructions

As a responsible retailer we care about the environment. As such we urge you to follow the correct disposal procedure for your product, batteries and packaging materials.

This will help conserve natural resources and ensure that it is recycled in a manner that protects health and the environment.

You must dispose of this product and its packaging according to local laws and regulations. Because this product contains electronic components and sometimes batteries, the product and its accessories must be disposed of separately from household waste when the product reaches its end of life.

Contact your local authority to learn about disposal and recycling. The product and if applicable, its batteries should be taken to your local collection point for recycling. Some collection points accept products free of charge.

We apologize for any inconvenience caused by minor inconsistencies in these instructions, which may occur as a result of product improvement and development.



16. Guarantee conditions for MAD equipment

1. M.A.D. Holding BV of Veenendaal, Netherlands, referred to hereafter as MAD, gives a 12-month manufacturer's guarantee on their equipment, components and accessories for the machining of brake discs: against manufacture, assembly or design defects.
2. Damage resulting from inappropriate use or damage in transit is excluded from the manufacturer's guarantee.
3. This guarantee applies only to the supply of brand-new equipment and components.
4. The date on which this guarantee comes into effect is determined by the date of its delivery to the end-user; the date shown on the MAD dealer's invoice is definitive.
5. All parts that are subject to wear-and-tear are excluded from the guarantee, as are components/products that are explicitly supplied under different guarantee conditions.
6. Should the terms of the MAD guarantee be at variance with legally-prescribed conditions, such legal conditions shall prevail at all times. MAD conditions that fall outside the scope of the law shall persist in force.
7. The MAD dealer's own terms of sale and supply may restrict MAD's guarantee conditions, but cannot in any circumstances expand the scope of the manufacturer's guarantee.
8. Within the guarantee period, MAD will take care of the repair or replacement of goods supplied. This should be understood as meaning the repair and/or replacement of defective parts, in which case only the cost of materials and assembly shall be for MAD's account.
9. Consequential loss or damage does not qualify for compensation under guarantee. Any additional costs resulting from the use of the supplied parts or machine during their guarantee period are similarly excluded from compensation.
10. MAD is entitled to replace parts or machines under guarantee with other parts or components of at least equal value if the cost of repairing would be greater than the value of the parts under guarantee.
11. Should MAD decide not to repair or replace parts under guarantee, they will offer compensation, the amount of which shall not exceed the purchase price of the merchandise supplied.
12. MAD becomes the owner of parts replaced under guarantee upon providing a guarantee by repairing, replacing or refunding those parts.
13. When performing repairs during the guarantee period, a 3-month guarantee shall apply to the repairs, and a 12-month guarantee on components, with the exception of parts that are subject to wear-and tear.
14. In order to obtain a guarantee, the applicant must provide the parts in question to the MAD dealer, supplying the purchase invoice, or at least its exact reference.
15. Any shipping costs after warranty service shall be for MAD's account.

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