

## VIDEOTRONIC V548.G4 USER'S MANUAL



**Fig. 1** V548.G4.A

For any information, please contact:  
e-mail:

FASEP 2000 srl  
Via Faentina 96 - Ronta  
50032 Borgo San Lorenzo (Fi) Italy  
Tel. #39 055 840 3126  
Fax #39 055 840 3354

[www.fasep.it](http://www.fasep.it)  
[support@fasep.it](mailto:support@fasep.it)

## WARNING

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*.FASEP 2000 srl reserves the right to revise products firmware, software or documentation without obligation to notify any person or organization. The information contained in this document is subject to change without warning.*

*.Prior of the installation of the unit described in this manual, user should read this manual carefully to be instructed properly on installation, use and maintenance of the unit.*

***.Failing to read this manual and operate accordingly may cause damage to the user or the unit.***

*.FASEP 2000 srl shall not be responsible for inconvenience, breakdown, accidents due to uncomplete knowledge of this manual or uncomplete application of raccomandations described in this manual.*

*.FASP 2000 srl shall not be responsible for inconvenience, breakdown, accidents due to unauthorized modifications of the unit, use of non-original or unauthorized accessories (see Accessories listing in this manual for a list of original accessories available for this model).*

***.FASEP 2000 srl shall not be responsible for any inconvenience, breakdown, accidents caused directly or indirectly by not qualified service. Service to any parts by not qualified persons will void warranty and will void any right of the owner of the unit.***

## SYMBOLS AND CONVENTIONS

To speed the retrieval of main information and make easy to understand the instructions, this manual uses the following typing conventions:

**<NAME OF THE PUSH BUTTON>**

Used to indicate name of push-buttons on the control panel.

**DISPLAY**

Used to indicate text or number visible on the displays on the control panel.



**ADVICES**

Contain useful advices or solutions, evidenced with respect to the rest of the text.



**NOTE**

Notes contain important information, evidenced to the rest of the text.



**WARNING**

Warning messages appears corresponding to procedures that, if not properly observed, may lead to loose of data or cause damage to the unit.



**CAUTION**

Caution messages appears corresponding to procedures that, if not properly observed, may cause injuries to the user.

## ORIGINAL INSTRUCTIONS

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## 1 PRESENTATION

### 1.0 Intended Use

This unit is designed to measure and correct static and dynamic unbalance of vehicle wheel, the dimension and weight of which are within the working range of the machine (see "Technical Data"appendix for reference)

This unit is meant for a professional use. Operator shall be properly trained before use. Training Course is not included in the price of the unit and must be purchased separately.

This unit is designed for indoor use only (see "Environmental Data"appendix for reference).



#### CAUTION:

*This unit is designed to spin vehicle wheels only, within the range of dimensions and weight approved (see "Technical Data"appendix for reference). Special adaptors suit this purpose. Do not attempt to use the machine to spin anything else. Unproper locking may cause the part being spinned to be ejected, causing damage to the unit itself, the operator or anything in the in the neighborhood.*

### 1.1 Definitions



- 1. Monitor
- 2. Weights and tools trays
- 3. Side flange-holders
- 4. Foot pedal

- 5. Wheel guard
- 6. Quick lock + HD shaft
- 7. ALU-S

## 2 INSTALLATION

### 2.1 Moving the unit



**WARNING** *When the unit has to be moved: never lift balancer by motor shaft or by neighborhood of it.*

### 2.2 Assembling the unit

For ease of transportation, the wheel balancer might be disassembled into units. If necessary, assembling instruction are provided within each package..

### 2.3 Installation

The wheel balancer must be installed on a firm and level ground.



**NOTE:** *the machine must be secured to the floor. Using four holes in the base and anchor bolts provided*

### 2.4 Electrical Hookup



**CAUTION:** *Failure to follow these instructions can results in damage to unit or create an electrical hazard and will void warranty..*

2.4.1 Electrical hookup is to be provided by a qualified electrician.

2.4.2 A fusible wall-mounted switchbox is required at the installation site. This switch should provide on-off control and overload protection for your wheel balancer only. The switchbox should be fused with time-delay fuse(s) in accordance with the power rating specified on your wheel balancer.

2.4.3 Electrical connection of the machine should be by plug connectors.

2.4.4 The balancer must be effectively connected to ground. The electric cord is regularly provided with a ground terminal.

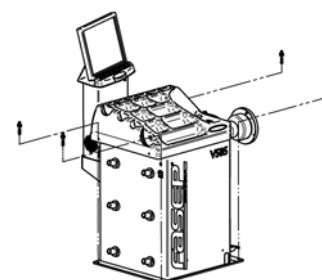
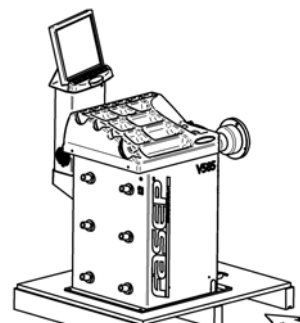
2.4.5 Make sure that Power Rate Specifications for your wheel balancer (refer to nameplate on the wheel balancer) comply with those provided by the external power source.



**CAUTION** *After electrical hookup has been performed unit is ready to operate. Always observe pertinent safety precautions when operating the unit (see Appendix tables for an overview of relevant Safety requirement).*

### 2.5 Power

Plug the wheel balancer into a 220V socket. To switch on the wheel balancer press the red button (power) untill it light up. To swith off the wheel balancer press the red button (power) untill it light off.



### 3 USE OF CONTROL PANEL



Fig. 6 Panel V555

#### 3.1 Meaning of the icons on the screen



Fig. 7

Select balancing mode

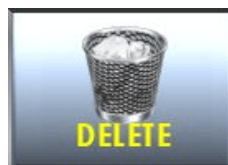


Fig. 10

Delete last character in input activation code



Fig. 8

APS Function



Fig. 11

Change selection



Fig. 9

Calibration

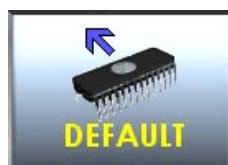


Fig. 12

Set default values



Fig. 13

Diagnostic



Fig. 20

Laser calibration



Fig. 14

Key down



Fig. 21

Put in the rod laser in rest position

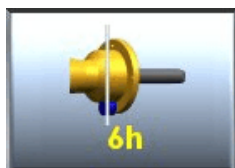


Fig. 15

Position calibration



Fig. 22

Start laser



Fig. 16

Go to previous page



Fig. 23

Extract fully rod laser



Fig. 17

Fine resolution



Fig. 24

Manul input measures



Fig. 18

Access to Information center

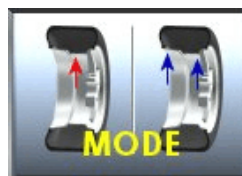


Fig. 25

Set Dynamic/Static



Fig. 19

Access to page measures



Fig. 26

Mode moto





Fig. 27

Key SET/OK



Fig. 34

Set measures



Fig. 28

Double operator



Fig. 35

Go to setup menu



Fig. 29

Optimize



Fig. 36

Skip current operation



Fig. 30

Restart software



Fig. 37

Split function



Fig. 31

Reset partial statistics



Fig. 38

Stop turning wheel



Fig. 32

Reset variation in page Sensor



Fig. 39

Key up



Fig. 33

Save



Fig. 40

View menu and selection  
(UP/DOWN)

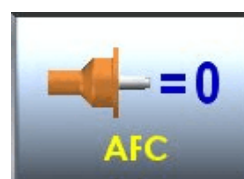


Fig. 41

Automatic flange calibration



## 4.0 CALIBRATION OF WHEEL BALANCER (USER)

### 4.1 How to calibrate the wheel balancer



**NOTE:** the following symptoms indicate need for calibration::

a) check calibration program fails.

c) indicated point of unbalance constantly wrong

b) constant low or high weight readings.

d) more than 2 spins required to balance wheels repeatedly.



Fig. 42

Switch on the wheel balancer.

Select **SET UP > CALIBRATION > SET/OK > CALIBRATION > SET/OK.**

Spin with no wheel on shaft (Fig. 42)

Close the wheel guard or press **<START>**.

At the end of the spin, put a wheel (Fig. 43) and close the wheel guard or press **<START>**.

At the end of the spin, put the calibration weight (Fig. 44) and close the wheel guard or press **<START>**.

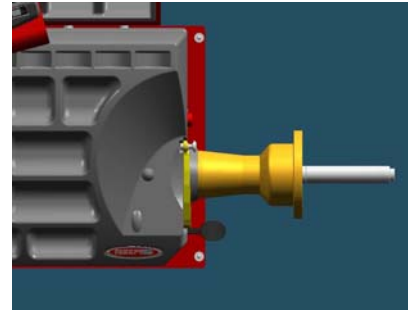


Fig. 43

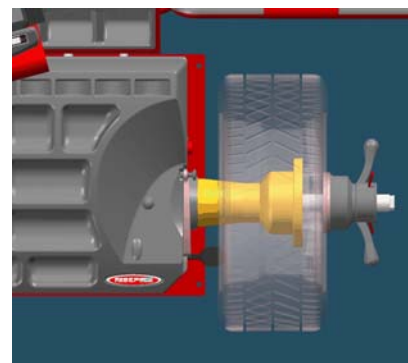


Fig. 44

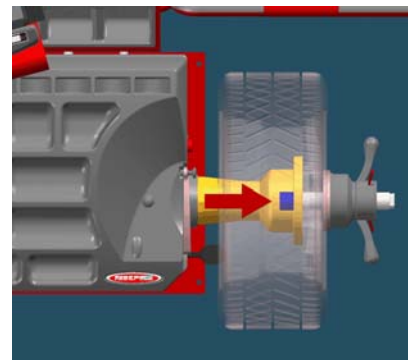


Fig. 45



**NOTA**

technical calibration is only available for qualified personnel

## 4.2 How to control the calibration of wheel balancer and position weight (USER)



Fig. 46

Switch on the wheel balancer.

Select **SET UP > CALIBRATION > SET/OK > CHECK CALIBRATION > SET/OK**.

Put a wheel on the shaft and press **<START>** (Fig.46).

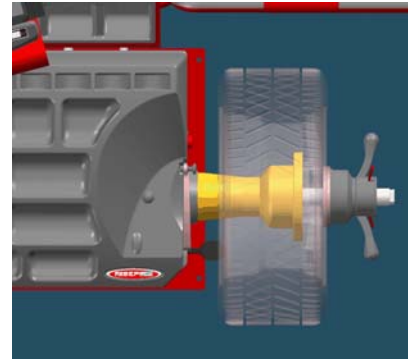


Fig. 47

Put the calibration weight (Fig.47) and press **<SET/OK>**.

Close the wheel guard or press **<START>**.

At the end of the spin, **160-0** will show on the video (tolerance allowed is  $\pm 10$ ).

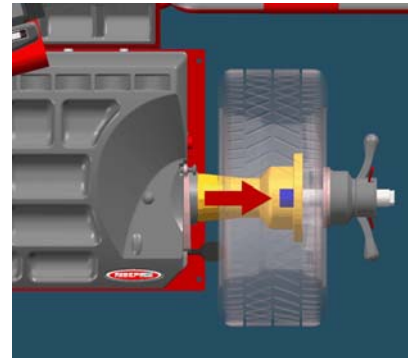


Fig. 48

Put the weight at 6h o'clock: the weight indicators of internal side must be both green.

If not, press **<6h>**.

Put the weight at 6h o'clock and press **<SET OK>**.

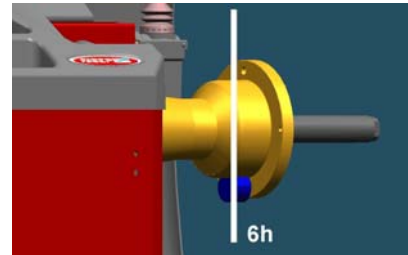


Fig. 49



**NOTA**

*technical calibration is only available for qualified personnel*

## 5 Calibration ALU-SE

Switch on the wheel balancer.

**MAIN MENU > MENU > RESET > CALIB > ALU-SE  
CALIBRATION > SET/OK** (fig..49).

Put the rod on rest position (fig.49) and press **SET/ OK**.

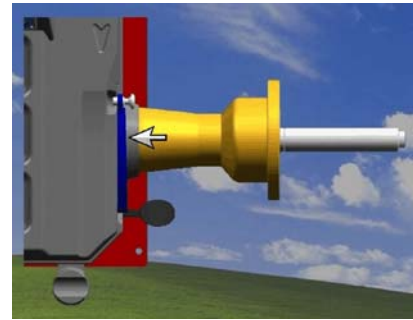


Fig. 50

Put the rod on the flange (fig.50) and press **SET/ OK**.

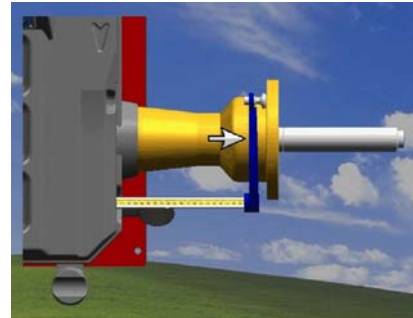


Fig. 51

Select width of wheel

Put the rod on internal side of the rim (fig.51) and press **SET/OK**.

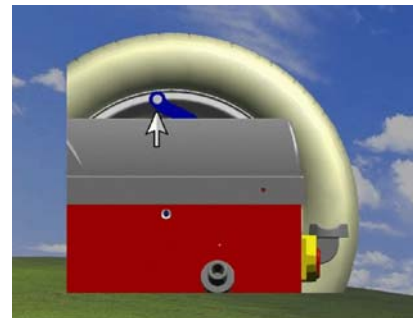


Fig. 52

Press **<ESC>** to go back to standard use.

## 6 Calibration SME

Switch on the wheel balancer.

**MAIN MENU > MENU > RESET > CALIB > SME  
CALIBRATION > SET/OK** (fig. 52)

Put the rod on rest position (fig. 52) and press **SET/ OK**.

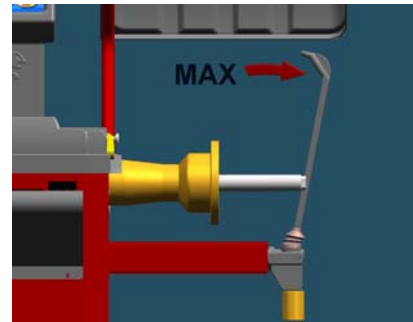


Fig. 53

Put the rod (fig. 53) and press **SET/OK**.

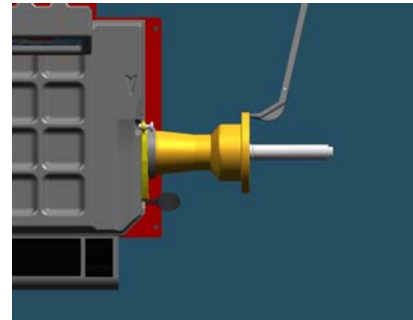


Fig. 54

Press **<ESC>** to go back to standard use.

## 7 MEASUREMENT AND CORRECTION OF UNBALANCE

### 7.1 Placing the wheel rim on the wheel balancer

- 7.1.1 Select the cone or flange suitable for the wheel to be balanced. Specific mounting instructions are delivered with each flange

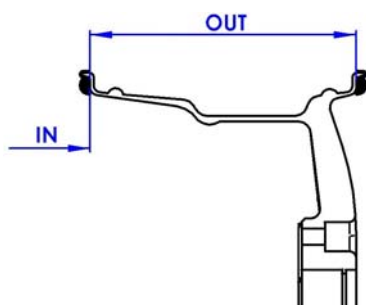


**NOTE:** *the operation of centering and tightening of the wheel on the flanges is of basic importance for correct balancing. Good results depend on proper performance of these procedures.  
To accurately clean up the superficial ones of connection before whichever operation.*



**CAUTION:** *Always make sure flanges are correctly locked on the motor shaft and wheel is correctly locked on the flange being used.*

### 7.2 Input of Rim Dimensions (external measuring system version) for V65x, V64x, V55x-D (automatic input of all data)



#### MAIN MENU

Insert the distance (fig.55).

Insert the width (fig.56).

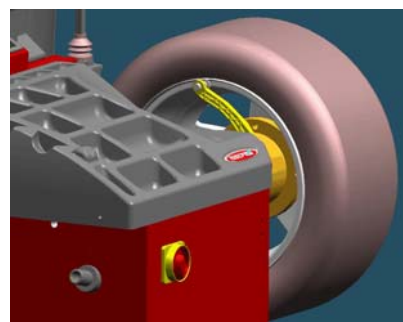


Fig. 56: Distance

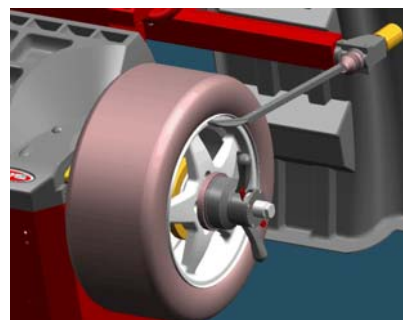


Fig. 57: Width

### 7.3 Input of Rim Dimensions (ALU-SE)

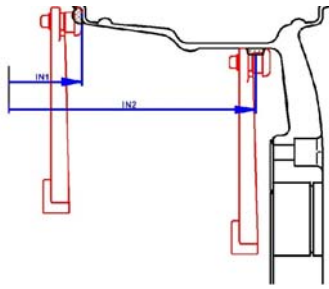


Fig. 58

#### MAIN MENU > INPUT > ALU MODE

Press **ALU MODE** until the required position of weight is on the video (fig.57).

Insert the distance (IN1).

Insert the distance (IN2).

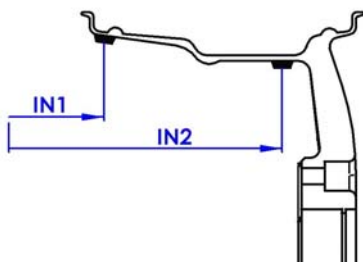


Fig. 59

Press **ALU MODE** until the required position of weight is on the video (fig.58).

Insert the distance (IN1).

Insert the distance (IN2).

### 7.4 Detecting and correcting unbalance

7.4.1 After setting wheel dimensions, press **<START>** or close the safety cover to spin the wheel and start the measurement run.



#### CAUTION:

*wheel start automatically when safety cover is closed, if present.*

7.4.2 At the end of the spin the wheel will brake automatically and the display will show the weight position and weight requirement to correct the wheel's unbalance.

7.4.3 Apply the weights (fig.59, fig.60). If unbalance shown is 0, press **<FINE>** to show residual unbalance.



Fig. 60



Fig. 61

## 7.5 How to apply the weight using ALU-SE applicator



Fig. 62

Place the weight as in the picture 62.

Turn the wheel until reach the application position of the weight (fig. 61).

Move the rod until reach the application position of the weight.

Apply the weight(fig. 63).

Repeat the procedure for the other side.

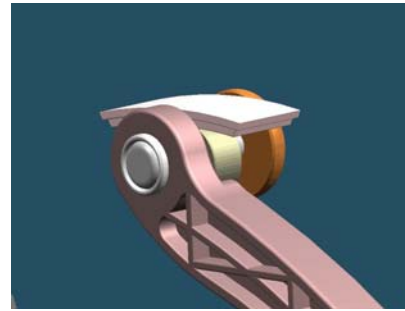


Fig. 63

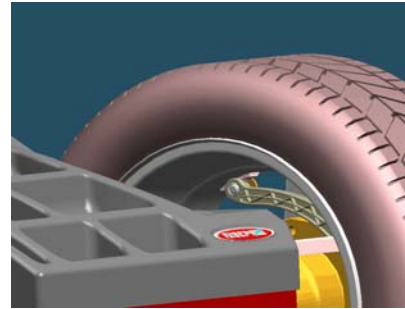


Fig. 64

## 7.6 How to use SPLIT Program

After the measurement spin

Press **<SPLIT>** to select the program.

Turn the wheel until first spoke (green position) is at 12 o' clock.

Press **<SET/OK>** to confirm.

Turn the wheel until second spoke (red position) is at 12 o' clock

Press **<SET/OK>** to confirm the red position.

Balance the wheel applying weight on green and red positions.



## **8 SPECIAL FUNCTIONS**

### **8.1 Language selection**

- 8.1.1 MAIN MENU >SET UP > USER SET UP > LANGUAGE > SET OK >.
- 8.1.2 Select the language and press SET OK.

### **8.2 Setup**

- 8.2.1 MAIN MENU >SET UP > USER SET UP .
- 8.2.2 Select item and press SET OK.

## APPENDIX

### A: Technical data

<b>Power requirement</b>	400W	
<b>Speed Balancing</b>	98RPM	
<b>Measuring time</b>	4-15 s.	
<b>Accuracy</b>	±1grammo (±1/28 once)	
<b>Wheel Dimensions</b>	<b>Diameter Rim diameter</b> 8" (200 mm) - 26" (650 mm) <b>Rim Width (with wheel-guard)</b> max 16" (415mm) <b>Wheel Weight</b> max 75 Kg (165Lbs)	

### Dimensions

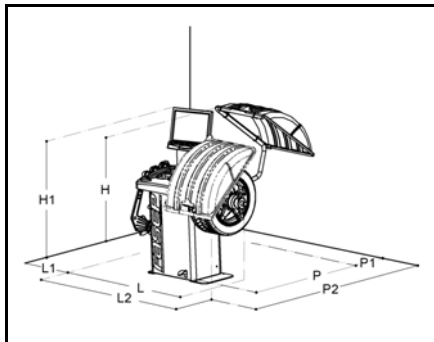


Fig. 65: Measures

	V548
<b>L (mm)</b>	1080
<b>L1 (mm)</b>	500
<b>L2 (mm)</b>	1170
<b>P (mm)</b>	980
<b>P1 (mm)</b>	200
<b>P2 (mm)</b>	1400
<b>H (mm)</b>	1380
<b>H1 (mm)</b>	1260
<b>Peso (kg)</b>	140

## **B: Environmental Data, Safety Features and Requirements**

### **Environmental Data**

#### [Operating conditions]

This unit is designed for indoor use only.

Temperature: 0 to 45°C

Relative Humidity: 5 to 80% a 40°

#### [Storage conditions]

Package is designed for indoor storage only.

Temperature: -25° to 70°C

Relative humidity: 5 at 95% to 40°C

### **Safety Features**

1. The Balance Weights Holder may be removed for servicing. It is secured to the machine body through screws so that only voluntarily it may be removed. Removal of this protection is therefore restricted to Authorized Service Engineers.
2. The Control Panel may be removed for servicing. It is secured to the machine body through screws so that only voluntarily it may be removed. Removal of this protection is therefore restricted to Authorized Service Engineers.



**CAUTION:** *The safety cover is anyway required when using the motorcycle adapter.*



**WARNING** *FASEP 2000 srl shall not be responsible for any inconvenience, breakdown, accidents caused directly or indirectly by unauthorized service. Service to any parts by unauthorized engineers will void warranty and will any right of the owner of the unit..*



**NOTE:** *As this unit runs at speed below 100rpm, a safety cover is not required. However a safety cover is recommended when balancing wheels with diameter bigger than 20".*

### **General Safety Requirement**

#### [before using/servicing this unit]

1. Read this instruction sheet and the whole user's manual before operating or servicing the wheel balancer.
2. Make sure electrical power source conforms to requirements shown on nameplate (see also model identification chart for reference).
3. Make sure the unit has a stable position.

#### [when using the unit]

4. Protect power leading to the unit from damage.
5. When work area is being washed, make sure unit is adequately protected.
6. Remove all stones and mud lodged in tire treads before balancing the wheel.
7. Do not touch spinning wheel. Always use Safety Safety cover to be protected.
8. Make sure counterweights are securely attached before checking residual unbalance.

#### [when servicing the unit]

9. Make sure power sources are disconnected before service on the unit is performed.
10. Service to PCB, electrical and mechanical parts should be done only by an Authorized FASEP 2000 Service Center.

**C: Errors and Malfunctions recognized by the Computer**

Errors may apply to some model only.

- ERR 1: Shaft does not rotate
- ERR 2: Rotation Direction is wrong
- ERR 3: Rotation speed is not ready
- ERR 4: Rotation speed is wrong (too low or too high)
- ERR 5: Position Sensor or Position Disk failure
- ERR 6: Safety cover is open
- ERR 7: Measuring cycle was interrupted
- ERR 8: Calibration weight was not inserted.
- ERR 9: Activation code not correct
- ERR 10: Overflow in calculations
- ERR 11: Serial number is wrong
- ERR 12: Serial number not inserted
- ERR 13: Reserved
- ERR 14: Incorrect password
- ERR 15: E<sup>2</sup>prom error
- ERR 16: Calibration memory error
- ERR 17: Rod in incorrect position
- ERR 18: Excessive weight detected
- ERR 19: Hand spin interrupted
- ERR 20: wrong speed due to strong deceleration
- ERR 21: Error in inputting data
- ERR 22: Brake error
- ERR 23: Reserved
- ERR 24: PL shaft open
- ERR 25: Reserved
- ERR 31: Activation code not valid
- ERR 32: Service Warning / Lock
- ERR 33: Calibration check out of range
- ERR 34: Input gauge not in home position
- ERR 35: Width Input gauge not in home position
- ERR 37: 1137 board not found (formerly numbered Error 35)
- ERR 42: Can not back up or restore 27C16 memory information
- ERR 46: Memory not Found (Start of the program that fails to read or write to memory, both in 24C16 and 1150 modes)